

King County International Airport (Boeing Field)

Design Report

RUNWAY 13L – 31R REHABILITATION

AIP No. 3-53-0058-26

June 2001



Prepared by Reid Middleton

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SPONSOR CERTIFICATION FOR SELECTION OF CONSULTANTS

King County	King County International Airport	<u>3-53-0058-26</u>
Sponsor's Name	Airport	Project Number
Runway 13L-31R Rehabilitation		
Project Description		
Secretary to require certification from spons following list of certified items includes manot comprehensive, nor does it relieve sponstandards. Every certified item must be manattachment to this certification. If the item is standards for consultant services within Fed	nprovement Act of 1982, as amended (herein cators that they will comply with statutory and adjor requirements for this aspect of project implesors from fully complying with all applicable stated. Each certified item with a "no" response is not applicable to this project, mark the item "eral grant programs are described in 49 CFR 18 ey are equivalent to specific standards in 49 CF	ministrative requirements. The mentation. However, the list is atutory and administrative must be fully explained in an N/A," General procurement 3.36. Sponsors may use other
1. Advertisements were placed to ensure fa	ir and open competition from a wide area of int	erest. Yes <u>X</u> NoN/A
	were selected using competitive procedures bas erprise requirements with the fee determined the	
3. An independent cost analysis was perfor considerations involved in the establishmen	med, and a record of negotiations has been prepts of fees.	pared reflecting the Yes X_NoN/A
4. If engineering or other services are to be from FAA.	performed by sponsor force account personnel	, prior approval was obtained Yes _X_NoN/A
5. The consultant services contracts clearly between all parties engaged in carrying out	establish the scope of work and delineate the delements of the project.	livision of responsibilities Yes _X_NoN/A
6. Costs associated with work ineligible for	r AIP funding are clearly identified and separate	ed from eligible items. Yes _X_NoN/A
7. All mandatory contract provisions for gr	ant-assisted contracts have been included in all	consultant services contracts. Yes X_NoN/A
8. If the contract is awarded without compe	etition, pre-award review and approval was obta	ained from FAA. YesNoN/A_X_
9. Cost-plus-percentage-of-cost methods of	f contracting prohibited under Federal standard	s were not used. Yes _X_NoN/A
	ore than the single grant project referenced in the risement, and future work will not be initiated	
I certify that, for the project identified herei attachments, if any, are correct and complete	n, the responses to the foregoing items are correct.	ect as marked, and that the
Signed: Sponsor's Authorized Represen	WX1 + Dated	i: 1/2/01
Cynthia Stewart, Airport Mana Typed Name and Title of Spon		

certcslt.doc

SPONSOR CERTIFICATION FOR PROJECT PLANS AND SPECIFICATIONS

Sponsor's Name	King County International Airport		58-26	
-	Airport	Project	Number	
Runway 13L-31R Rehabilitation				
Project Description				
Secretary to require certification fro following list of certified items included not comprehensive, nor does it relice standards. Every certified item mu- attachment to this certification. If the are described in Advisory Circular	Airway Improvement Act of 1982, as amended (hereir orn sponsors that they will comply with statutory and ludes major requirements for this aspect of project im eve sponsors from fully complying with all applicable at be marked. Each certified item with a "no" responsible item is not applicable to this project, mark the item 150/5100-6, 150/5100-15, and 150/5100-16. A list of astruction of airports and procurement or installation of a.	administrative re uplementation. He e statutory and ac se must be fully on "N/A," General of current advisor	equirements. The owever, the list is lministrative explained in an I AIP standards y circular with	
The plans and specifications we	re developed in accordance with al applicable Federa	l standards and r	equirements, and	
no deviation from or modification	to standards set forth in the advisory circular (was) (w			
previously approved by FAA. See	Modifications to Standards listing.		Yes_x_No	_!
	ent of equipment are not proprietary or written so as t	to restrict compet		
two manufacturers can meet the sp	ecification.		Yes_x_No	_1
3. The development included in th	e plans is depicted on an airport layout plan approved	d by FAA.	Yes_x_No]
4. Development which is ineligible separate bid schedule.	e for AIP funding has been omitted from the plans an	d specifications,	or included on a YesNo	N
5. Process control and acceptance are included in the project specific	tests required for the project by standards contained i ations.	in Advisory Circ	ular 150/5370-10 YesxNo]
6. If a value engineering clause is	incorporated into the contract, concurrence was obtain	ined from FAA.	Yes_x_No_	
7. The plans and specifications indenvironmental finding.	corporate applicable requirements and recommendation	ons set forth in F	ederally-approved YesNo	
			visory Circular	
150/5370-2 have been discussed w prepared, the FAA concurrence (ha	in or near aircraft operational areas, the requirements rith FAA and incorporated into the specifications. A as been) obtained, if required. See Safety/Phasing P	safety/phasing pl Plan Sheet 15.	an has been Yes_x_No	
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June 18, 2001 File No. 23-00-009-002-01

DESIGN REPORT

KING COUNTY INTERNATIONAL AIRPORT (BOEING FIELD) RUNWAY 13L-31R REHABILITATION

AIP Project No. 3-53-0058-26

Project Description

The primary objective of King County International Airport's 2001 project is to complete the remaining elements of development necessary to bring the Airport's secondary Runway 13L-31R into total compliance with FAA requirements for a commercial service runway.

These areas of focus include the transverse grooving of the runway suface and the installation of distance-remaining signage and runway end identifier lights (REILs). Prior to grooving, the runway will receive and asphalt overlay averaging approximately 5" in depth. The grooving will allow for rapid dissipation of storm water from the pavement surface, thereby reducing the possibility of hydroplaning. Appropriate transitions from the edge of new runway pavement will be made into connecting taxiways and adjacent shoulder areas.

The distance-remaining signage will offer pilots an additional tool for identifying remaining usable pavement during take offs and landings. The REILs will assist pilots approaching the airport in identifying the position of the runway. The electrical vault will be upgraded as necessary to accommodate the runway's increased electrical demands.

Work to be included in this project is consistent with FAA design criteria, except as noted in this report

Project Layout

The primary portion of King County International Airport's project is situated within the immediate vicinity of the secondary Runway 13L-31R. Some electrical upgrading will be necessary at the electrical vault located near the base of control tower on the west side of the field. No construction associated with the project offers interference to Part 77 imaginary surfaces.

Soils Evaluation

An evaluation of existing soils immediately adjacent to Runway 13L-31R was conducted by PacRim Geotechnical Inc. of Seattle, Washington for purposes of identifying soil types and characteristics. Four exploratory pits were dug to depths of 8 to 11 feet, two at locations along the runway's west edge and two in the vicinity of the runway's east edge. This PacRim information was utilized for the subgrade analysis and was taken into consideration for the overlay design of the new pavement section. In order to be consistent with the philosphy behind the FAA's method of pavement design, the soil types provided by PacRim were factored into the pavement section design for this project. The PacRim report is attached.

Existing Pavement Testing / Evaluation

A non-destructive evaluation was performed by Pavement Engineers along the length of Runway 13L-31R. The runway pavement was found to be of reasonable uniformity in terms of strength along its length.

The new overlay averaging 5" will provide a healthy layer of asphalt to be grooved and will help smooth out the riding characteristics of the runway. Pavement strength must be considered within the runway's intersections with Taxiways A4, A7 and the future A3 because those taxiways provide cross-field access for the larger Boeing aircraft including 747-200, 757 and 767. The existing pavement section is not adequate to consistently carry this heavy loading and the approximate 18" of overlay necessary to bring these crossings up to full strength is not compatible with the new surface profile of the runway. The more practical solution is to remove the existing pavement within these intersections and construct the new pavement sections from the "bottom up;" In other words, the existing pavement is to be excavated to a depth that will allow for a new "deep" pavement section that has a surface grade compatible with the new runway profile.

Using a mix of projected heavy traffic over these areas as provided by King County International Airport and utilizing a subgrade CBR of 8 based on soil types information provided by PacRim a new full strength pavement section to be constructed within the Runway 13L-31R's intersections with Taxiways A4, A7 and the future A3 was determined according to the FAA program to consist of 4" Surface, 14.5" Base and 19" of Subbase. This initial designed section was modified to reflect 4" of P-401 Bituminous Surface Course, 16" of P-401 Bituminous Base Course, 6" of P-209 Crushed Base and approximately 24" of a quarry spall foundation material to insure that the subgrade that was subjected to significant movement during the recent earthquake is stabilized. The quarry spall foundations within these intersections are also designed to compensate for any moisture that may collect below the grade of the new subdrain system.

As a cross check, and based on their calculated subgrade CBR of 4, the pavement analysis conducted by Pavement Engineers was considered. This analysis recommended that an overlay of 16" to 18" would be required to reach targeted strength levels withing these taxiway intersections. A copy of the Pavement Engineers report is included with this design report.

The possibility of overlaying Runway 13L-31R with Portland Cement Concrete was not considered economically practical due to the 6 inch minimum FAA-required concrete depth

and the resulting need for longer transitions into connecting taxiways than are necessary with the shallower asphalt overlay. A concrete overlay was also not considered to be practical from a construction standpoint due to the extreme variation in required overlay depths. Quality pavement sections with highly variable depths are better accommodated by asphalt pavement construction.

Pavement Specifications

The primary reason for the King County International Airport Runway 13L-31R Rehabilitation is to provide a new pavement layer suitable for grooving.

This runway is utilized for departures and landings almost exclusively by aircraft weighing 12,500 # or less. Asphalt material specified for the project will be P-401 for weights in excess of 60,000 #, even though such loadings will typically be seen only within the intersections with Taxiways A4, A7 and the future A3. From a construction standpoint it is advantageous to minimize the number of materials used, and a single standard of P-401 will allow for continuous application of pavement from one runway end to the other. The use of the higher-standard P-401 will necessitate higher density targets that are anticipated to be attainable within all areas of the runway.

Due to the Airport's location adjacent to Puget Sound, the potential for pavement damage due to frost action is considered negligible and was not included as a basis for pavement design.

Rehabilitation Limits and Surface Slopes

Runway 13L-31R will be rehabilitated along approximately 3,550' of its full 3,710' length. The extreme ends will not be overlayed due to impracticality of transitioning, in accordance with FAA grade criteria, a new pavement depth into the connecting Taxiways A2 and A8. Surface grooving, a primary objective of this project, will be done to within 10' of each runway threshold and to within 10' of each runway edge. The existing 100' width will be maintained with paved edge transitions consistent with existing asphalt shoulders in some portions of the runway and graded shoulders consistent with existing turfed shoulders in other runway areas (see attached 9/09/2000 justification for maintaining the existing 100' runway width).

The runway's new longitudinal surface grades will be consistent with the criteria of AC 150/5300-13 while matching as closely as practical with the existing centerline grade. The runway's new transverse grades will also be consistent with AC 150/5300-13 and will match to the greatest practical extent the existing cross slopes, although the existing surface slopes within the majority of the runway's area are flatter than current criteria. It should also be noted that during the earthquake of February 28, 2001, the runway was subjected to some severe differential settlement and, in some areas, a degree of upheave. As a result, the post-earthquake runway surface is further from conformance with FAA criteria, most obviously in terms of longitudinal grade. This project provides an opportunity to bring these non-standard grades into conformance with current criteria. Transverse grades will typically reflect a 1.25% centerline crown. Transitions into intersecting taxiways will be consistent with criteria while conforming as closely as practical with the existing surfaces.

Location of Future Taxiway A3

The location of the future Taxiway A3 has been indicated graphically on the most recent version of the Airport Layout Plan update with the new taxiway centerline placed approximately 250' north of the existing Taxiway A3. The new alignment connects into the main runway 13R-31L in the immediate vicinity of Taxiway B3, connecting the main runway with the parallel west-side Taxiway B. This alignment and location offers efficient east/west cross-field movement. The existing Taxiway A3 will be removed once the new Taxiway A3 is constructed.

The specific final location of the future Taxiway A3 will overlap the existing A3 alignment, with the north edges of both actually coinciding. In terms of angle of connection into the main runway, the taxiway will be a mirror image of Taxiway A4. This location slightly to the south of the position indicated on the ALP will provide direct taxiing between the east end of the new Taxiway A3 and the Terminal / ramp area, will provide for more wing clearance and allow easier movement for large aircraft taxiing between Taxiway A and the area currently occupied by the Terminal Building. It will also allow an aircraft landing from the south to exist the main runway at virtually the same location as is currently done with Taxiway A4.

Sub-Drain System

In order to meet FAA requirements for new or rehabilitated runway pavement structures and to offer protection against subsurface moisture, a subdrain system will be constructed adjacent to the runway's pavement edge. The system will consist of 6" perforated PVC pipe varying 20" to 30" deep in a drainrock filled trench wrapped with filter fabric. The new subdrain system will connect into the existing storm drain system that generally is routed through the infield areas and parallel to the runway.

Electrical and NAVAIDs

New REILs will be installed at each runway "corner" relative to the landing thresholds. Runway distance remaining signage will be installed as appropriate along one side of the runway. Existing runway edge lights will not be relocated laterally but will, in some cases, require vertical adjustment so that the fixtures are compatible with new runway shoulder elevations.

The existing runway edge lights will maintain their current locations but due to the fact that the runway overlay will also result in shoulders at somewhat higher elevations, most of the edge lights will need to be adjusted vertically.

The electrical vault will be modified to an extent that will allow the additions of the distance remaining signage and the REILs. It should be noted that the existing vault does not have capacity or room to physically accommodate any additional equipment. In fact, lack of clearance between vault hardware is currently in conflict with electrical code. It will be beneficial to the Airport to program at complete electrical vault replacement as a future project.

Bid Package

The Basic Bid for King County International Airport's 2001 construction project will consist of the rehabilitation of the existing secondary Runway 13L-31R including runway overlay, the addition of a pavement subdrain system, the vertical adjustment of existing edge lights, and the installation of lighted distance remaining signage and REILs.

Additive Bids will include the full depth reconstruction of Taxiways A4, A7 and the future Taxiway A3.

Safety / Phasing

As on any airport construction project, safety procedures are a major concern to all parties involved. Any construction within specified distances from active runway and taxiway surfaces will require the temporary closure of those areas to all except emergency operations. During these operations, construction equipment and personnel will be moved to FAA-specified distances from the operational surfaces. Careful and controlled routing of equipment will be observed throughout the project. All details related to safety issues are covered on the safety/phasing construction plan sheet.

Because of work to be performed along the full length of Runway 13L-31R, and the runway's intersection with active cross-field taxiways A4 and A7, a phasing and safety plan has been developed that addresses the appropriate sequencing of construction work.

An additive bid item for traffic control on the part of the contractor has been included in the specification proposal. The Airport intends to evaluate the bid price for this item against the cost of utilizing Airport staff to provide the traffic control.

Construction Schedule

The 75 calendar-day construction schedule is anticipated to begin in early August, 2001. The construction is targeted for substantial completion in October 2001.

FAA Project Manager n Review Items
Ampenent design Calcs Minimum Plans & Specification Review Items Aircraft Approach Category Airplane Design Group Plans: Dimensional Standards -Fig 7-1 of AC 150/5300-4B Fig 2-1, 3-1, & 4-1 of AC 150/530012 Longitudinal & Transverse Grades of Runways & Taxiways **Transverse Grade of Safety Areas** Longitudinal Grade of Safety Area Beyond Runway Ends Threshold Siting for Displaced of Relocated Thresholds Threshold Stripe correction Runway Line of Sight **-√6.** Runway Lighting Layout & Fixture Height Siting & Aiming Criteria for VASI's, PAPI's, or PLASI's Siting Criteria for NAVAIDS, Approach Light Systems, & REILS Presence of Ineligible Work Earthquake (2/28/01) report Funding **11.** Nonstandard Items Identified in Engineer's Report Specifications: Presence of General Conditions & Federal Provisions Special Provisions Minority Business Enterprise (MBE) Goals Safety & Security Plans or Equivalent Conditions Such as Shutdown of Operational Areas, Phasing of Work, etc. Contract Award Provisions Including Alternatives Nonstandard Items Identified in Engineer's Report P-401: Bituminous Material Specified Job Mix Formula Requirements Gradation Acceptance Sampling & Testing P-402: **Bituminous Material Specified** Job Mix Formula Requirements Gradation P-501: Gradations **Portland Cement Type** Admixtures Flexural Strength Specified Accepting Sampling & Testing

SEA-ADO- Form C7 Page 9

Groove Width, Depth, & Spacing Specified

Work

FAA Project Manager Desired Additional Plans & Specification Review Items

Design Aircraft Preliminary: Aircraft Approach Category Airplane Design Group Plans: Marking Layout & Colors Taxiway Lights - Color, Fixture Height, & Distance from Pavement Edge Obstructions to Approaches for New Runways or Runway Extensions **Pavement Jointing Design Apron Tiedown Layout** Specifications: Liquidated Damages **Contract Time** Application of Order 5100.38, Paragraph 807, Solicitations Containing Both Eligible & Ineligible Security Requirements Any Technical Specification Not covered by FAA Standard Specifications P-151: None P-152: Compaction Requirements P-154: Gradation Compaction Requirements - P-155: Compaction Percent Lime P-206: Gradation P-208:` Gradation **Compaction Requirements** V12. P-209: Gradation **Compaction Requirements** Percent Fractured Faces Percent Wear -13. P-210: Gradation **Compaction Requirements** P-211: 14. Gradation Compaction Requirements

> Gradation Compaction Requirements Percent Sand

Gradation

Compaction Requirements

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P-212:

P-213:

15.

_	17.	- P-2 14:	Gradation
	_18	P-215:	Bituminous Material Specified Gradation Compaction Requirements Density Method & Limits Aggregate Quality Limits
-	19.	P-216:	Bituminous Material Specified Gradation Compaction Requirements Density Method & Limits Aggregate Quality Limits
<u>-</u> -	-20.	-P-217:	Gradation Compaction Requirements
	_21	P-301:	Portland Cement Type Portland Cement Quantity Limits
-	-22	P-304:	Portland Cement Type Portland Cement Quantity Limits Gradation Compressive Strength Specified Acceptance Testing Specified
-	-23.	P-306;	Portland Cement Type Portland Cement Quantity Limits Gradation Compressive Strength Specified Acceptance Sampling & Testing
	√24.	P-401:	In Addition to Minimum Review Items Aggregate Quality Tests
_	-25.	P-402:	In Addition to Minimum Review Items Aggregate Quality Tests Job Mix Formula
	26:	P-501:	In Addition to Minimum Review Items Aggregate Quality Tests
-	27.	P-602:	Bituminous Material Specified Application Rate
-	√28: /	P-603:	Bituminous Material Specified Application Rate
	√29.	P-605:	Type Specified
-	30:	P-606:	None
-	31:	P-609:	Aggregate Quality Tests Bituminous Material Application Rates Aggregate Application Rates Gradation Bituminous Material Specified
	√32.	P-610:	None if Minor Contract Item If Major, Review
-	√33.	P-620	Type of Paine Application Rate

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-	34	P-625:	Gradation Bituminous Material Specified Composition of Mixture
•	-35.	P-626:	Gradation Aggregate Application Rate Asphalt Application Rate Bituminous Material Specified
_	-36-	F-160:	None
_	37.	F-161:	None
	-38.	F-162:	Gauge and Mesh of Wire Specified
_	√ 39 .	D-701:	Backfill Compaction Requirements
	140.	D-705:	None
_	√ 41 .	D-751:	None
	42.	D-752:	None
-	-43.	D-754:	Name
	_44	T-901:	None
-	45.	T-903 :	None
	46.	T-904:	None
	47.	T-905:	None
_	48.	T-907:	None
_	49.	T-908:	None
_	-50.	L-101 :	None
	51.	L-102:	None
_	7	L-103:	None
	√ 53 :	L-107:	None
_	√ 54 :	L-108:	Type of Cable Specified
	-55.	L-109:	None
_	\56:	L-110:	None
	57:	L-112:	None
~	58:	L-119:	None
	59:	L-125:	None

Note: For electrical specifications, L-Series, check to see if each component of a system is present and the applicable equipment specifications (AC No.) are referenced.

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MODIFICATIONS TO STANDARDS

King County International Airport (Boeing Field) - Runway 13L-31R Rehabilitation AIP Project No. 3-53-0058-26

A-100

FOD Prevention Controls

Entire Section

FOD Prevention Controls

Modification: Justification:

Add Foreign Object Debris/Damage prevention control specification The specification provides information to the Contractor regarding the appropriate procedures to be followed in order to maintain debris-free

active aircraft areas throughout the duration of the project.

D-701

Pipe for Storm Drains and Culverts

Section 701-2.2

High Density Polyethylene Pipe

Modification:

Add specification for High Density Polyethylene Pipe

Justification:

The specification provides information to the Contractor regarding the

material requirements for HDPE pipe.

D-705

Pipe Underdrains for Airports

Section 705-2.1

Perforated High Density Polyethylene Pipe

Modification: Justification:

Add specification for Perforated High density Polyethylene Pipe The specification provides information to the Contractor regarding the

material requirements for Perforated HDPE pipe.

D-705

Pipe Underdrains for Airports

Section 705-2.2

Filter Fabric

Modification:

Add specification for Filter Fabric

Justification:

The specification provides information to the Contractor regarding the

filter fabric to be used to enclose the runway's subdrain trench.

D-709

Quarry Spalls

Entire Section

Quarry Spalls

Modification:

Add Quarry Spall specification

Justification:

The specification provides information to the Contractor regarding the materials requirements and placement of the quarry spalls as foundation stabilization within the reconstructed runway intersections with Taxiways

A4, A7 and the future A3.

D-751

Manholes, Catch Basins, Inlets and Inspection Holes

Section 751-3.9

Catch Basin / Manhole Adjustments

Modification:

Add specification for Catch Basin and Manhole adjustments

Justification:

The specification provides information to the Contractor regarding the adjustments of catch basins and manholes to grades compatible with new

pavement surfaces..

L-100

Electrical General Requirements

Entire Section

Electrical General Requirements

Modification:

Add general requirements for electrical work

Justification:

The specification provides information to the Contractor regarding

electrical work specified elsewhere, applicable codes, existing conditions

and maintaining of service.

L-105

Airfield Lighting

Entire Section

Airfield Lighting

Modification:

Add section for installation of airfield lighting

Justification:

The specification provides information to the Contractor regarding the

materials and installation of the new Runway 13L-31R REILs and

vertically adjusted existing edge lights.

KCSlip4 36714

L-107

Signs

Entire Section

Signs

Modification:

Add specification for materials, installation and adjustments of runway

signs.

Justification:

The specification provides information to the Contractor regarding the materials and installation of the new lighted signs and vertical adjustments

to existing signs.

L-110

Underground Electrical Duct

Section 110-4.1f

Trench and Backfill (Turf and Infield)

Modification:

Add specification for trench and backfill within infields and all non-paved

areas

Justification:

The specification provides information to the Contractor regarding the

work and materials to be included under this trench and backfill item.

L-110

Underground Electrical Duct

Section 110-4.1g

Trench and Backfill (Pavement)

Modification:

Add specification for trench and backfill within existing pavement limits

on this project.

Justification:

The specification provides information to the Contractor regarding the

work and materials to be included under this trench and backfill item.

L-110

Underground Electrical Duct

Section 110-4.1i

Patching

Modification:

Add specification for pavement patching

Justification:

The specification provides information to the Contractor regarding the

work and materials to be included for the patching of existing pavement.

L-110

Underground Electrical Duct

Section 110-4.1j

Sawcutting

Modification:

Add specification for pavement sawcutting

Justification:

The specification provides information to the Contractor regarding the work to be included under the sawcutting of existing pavement for

electrical trenches.

P-150

Mobilization

Section 150-1.2

Utility Locate

Modification:

Add specification for Utility Locate

Justification:

The specification provides information to the Contractor regarding the

locating and tracking responsibilities for existing underground utilities

during construction.

P-150

Mobilization

Section 150-1.3

Construction Survey

Modification:

Add specification for Construction Survey

Justification:

The specification provides information to the Contractor regarding the

extent of his survey responsibility during construction.

P-150

Mobilization

Section 150-1.4

Traffic Control

Modification:

Add specification for Traffic Control

Justification:

The specification provides information to the Contractor regarding the

equipment and training procedures required during construction.

P-152 Excavation and Embankment

Section 152-2.10 Imported Borrow

Modification: Add specification for Imported Borrow

Justification: The specification provides information to the Contractor regarding the

appropriate material to be used in conjunction with runway/taxiway

shoulder transitions.

Section 152-2.11 Grading

Modification: Add specification for Grading.

Justification: The specification provides information to the Contractor regarding

required grading within shoulders and safety areas.

Section 152-2.12 Sawcutting of Existing Asphalt

Modification: Add specification for Sawcutting of Existing Asphalt.

Justification: The specification provides information to the Contractor regarding the

sawcutting of Asphalt along trench lines and at limits of pavement

reconstruction.

Section 152-2.13 Pavement Removal

Modification: Add specification for Pavement Removal.

Justification: The specification provides information to the Contractor regarding the

removal of existing pavement within designated locations.

P-156 Temporary Air and Water Pollution, Soil Erosion and Siltation

Control

Entire Section Temporary Air and Water Pollution, Soil Erosion and Siltation

Control

Modification: Add specification for Temporary Air and Water Pollution, Soil Erosion

and Siltation Control

Justification: Specifically, the specification provides information to the Contractor

regarding the work and materials to be included under hydroseeding.

P-157

Pavement Grinding

Entire Section

Pavement Grinding

Modification:

Add specification for Pavement Grinding

Justification:

The specification provides information to the Contractor regarding the extent and depth of pavement grinding and method of grindings disposal.

P-401

Plant Mix Bituminous Pavements

Section 401-3.2

Job Mix Formula

Table 3 Modification:

Substitute original P-401 gradation (Surface Course and Base Course)

specification with that of WSDOT Class B.

Justification:

The substitution applies to the aggregate gradation only. The substitution

will allow the contractors to utilize sieves with which they are more accustomed and still yield an asphalt mix of equal quality to true P-401.

Section 401-4.4 (cc) Bituminous Pavers / Survey

Modification:

Add survey control specification.

Justification:

The specification provides information to the Contractor regarding the

typical survey grid to be utilized in conjunction with the pavement section

lifts.

Section 401-5.1 b(1) Mat Core Density

Modification:

Asphalt core for mat density determination is to be taken by sponsor's

representative.

Justification:

Since the mat core density for payment evaluation purposes is to be

determined by the sponsor's quality assurance laboratory, the core will also be cut by the sponsor's rep, not the contractor. By doing so, the sponsor's lab can certify that the core was taken from the correct area.

Section 401-5.1 b(2) Joint Density

Modification:

Asphalt core for joint density determination is to be taken by sponsor's

representative.

Justification:

Since the joint core density for payment evaluation purposes is to be

determined by the sponsor's quality assurance laboratory, the core will also be cut by the sponsor's rep, not the contractor. By doing so, the sponsor's lab can certify that the core was taken from the correct area.

Section 401-5.1 b(3) Sampling

Modification: Clarification

Clarification that holes left in pavement following coring operation are to

be filled by the contractor.

Justification: The specification eliminates a common misunderstanding in field

regarding responsibility for filling holes.

P-700 Crack Grouting

Entire Section Crack Grouting

Modification: Add Crack Grouting specification

Justification: The specification provides information to the Contractor regarding the

materials and methods for repair of wide cracks within existing pavement.

P-800 Trench Excavation Safety Provisions

Entire Section Trench Excavation Safety Provisions

Modification: Add Trench Excavation Safety Provisions specification

Justification: The specification addresses safety measures to be taken by the Contractor

when constructing trenches exceeding a depth of 4'.

<u>DATE</u> <u>SPONSOR'S REPRESENTATIVE</u>

<u>DATE</u> <u>APPROVED BY (FAA)</u>

6/21/01

KING COUNTY INTERNATIONAL AIRPORT - BOEING FIELD

OPINION OF PROBABLE COST RUNWAY 13L-31R REHABILITATION

Construction	Quantity	Unit Price	Cost
Basic Bid Schedule A Runway 13L/31R Rehabilitation			
1 LS Mobilization	1	\$100,000	\$100,000
2 LS Utility Locate	1	\$5,000	\$5,000
3 LS Construction Survey	1	\$40,000	\$40,000
4 LS FOD Control	1	\$100,000	\$100,000
5 LS Trench Excavation Safety Provisions	1	\$5,000	\$5,000
6 Ac Hydroseeding	2	\$3,000	\$6,000
7 SY Chip Seal Grinding & Disposal	37,500	\$1.50	\$56,250
8 SY Asphalt Pavemnt Grinding & Disposal	8,000	\$12	\$96,000
9 SY Concrete Pavement Grinding & Disposal	4,000	\$15	\$60,000
10 CY Borrow Material	665	\$12	\$7,980
11 LF 6" Perf. Rigid HDPE Pipe	5,400	\$20	\$108,000
12 LF 6" Rigid HDPE Pipe	360	\$25	\$9,000
13 EA Type 1 Catch Basin	24	\$1,000	\$24,000
14 Ea MH / CB / EB Vertical Adjustments	20	\$500	\$10,000
15 LF Crack Seal	3,000	\$0.5	\$1,500
16 Tn Bituminous Tack Coat (CSS-1)	30	\$300	\$9,000
17 Tn Bituminous Surface Course	11,500	\$40	\$460,000
18 SF Runway and Taxiway Painting	89,500	\$0.40	\$35,800
19 SY Asphalt Pavement Grooving	29,800	\$2	\$59,600
		Subtotal	\$1,193,130

Boeing AIP cost.xls

Construction	Quantity	Unit Price	Cost
Basic Bid Schedule B - Electrical			
1 EA REILs	2	\$9,317.50	\$18,635
2 EA Hand Holes	23	\$915.92	\$21,066
3 LF One 3" PVC Conduit	290	\$13.22	\$3,834
4 LF Two 3" PVC Conduit	3,450	\$13.22	\$45,609
5 LF 2" PVC Conduit	130	\$7.83	\$1,018
6 LF 2 Way 3" Encased PVC Conduit	160	\$39.99	\$6,398
7 LF 3 Way 3" Encased PVC Conduit	690	\$59.00	\$40,710
8 LF 4 way 3" Encased PVC Conduit	230	\$77.28	\$17,774
9 LF #12 600 V Conductor	29,710	\$0.52	\$15,449
10 LF #10 600 V Conductor	16,590	\$0.60	\$9,954
11 LF #6 600 V Conductor (Deleted)			\$0
12 LF Trench & Backfill (Turf & Infield)	4,090	\$10.72	\$43 ,84 <i>5</i>
13 LF Trench & Backfill (Pavement)	730	\$15.77	\$11,512
14 LF #12 Ground Conductor	5,550	\$0.52	\$2,886
15 EA New Lighted Signs Size 5	2	\$1,951.00	\$3,902
16 EA Existing Sign - Vertical Adjustment	10	\$480.40	\$4 ,804
17 EA Ext RW/TW Base Cans in Pvmt 1/8" to	1"	\$ 192.00	\$192
18 EA Ext RW/TW Base Cans in Pvmt 1" to 1	-5/8" 6	\$203 .17	\$1,219
19 EA Ext RW/TW Base Cans in Pvmt 1-5/8"	& Over 22	\$227.36	\$5,002
20 EA Ext RW/TW Base Cans in Soil 1/8" to	1" 2	\$129.00	\$258
21 EA Ext RW/TW Base Cans in Soil 1" to 1-	5/8" 1	\$140.00	\$140
22 EA Ext RW/TW Base Cans in Soil 1-5/8"	& Over 4	\$164.25	\$657
23 SF Patching	1,050	\$4.00	\$4,20 0
24 LF Sawcutting	1,500	\$5.00	\$7,50 0
		Subtotal	\$266, 565
Construction	Quantity	Unit Price	Cost
Basic Bid Schedule C - Earthquake Repair .	Funding		
1 LF Sawcutting	280	\$5	\$1,400
2 SY Asphalt Pavement Removal	160	\$12	\$1,920
3 LS Pipe & CB Removal & Disposal	1	\$500	\$500
4 LF 12" Class V Concrete Pipe	212	\$30	\$6,360
5 LF Crack Grouting	400	\$7	\$2,800
6 SY Reinforcing Fabric	100	\$2	\$200
7 Tn Bituminous Surface Course	5,300	\$ 40	\$212,000
		Subtotal	\$221,360
Construction	Quantity	Unit Price	Cost
Additive Bid Schedule A			
1 LS Traffic Control	1	\$ 100,000	\$100,000

۸.	Construction	Quantity	Unit Price	Cost
	Additive Bid Schedule B Taxiway A-7 Crossing 1 LF Sawcutting	650	\$ 5	\$3,250
	2 SY Asphalt Pavement Removal & Disposal	2,400	\$3 \$12	\$28,800
~	3 SY Concrete Pavement Removal & Disposal	1,000	\$20	\$20,000
	4 CY Excavation	2,400	\$10	\$24,000
	5 Tn Quarry Spalls	1,500	\$18	\$27,000
_	6 CY Base Course	400	\$15 \$25	\$10,000
	7 Tn Bituminous Base Course	2,250	\$ 40	\$90,000
	8 Tn Bituminous Surface Course	560	\$40	\$22,400
_	9 Tn Bituminous Tack Coat (CSS-1)	6	\$300	\$1,800
	, ,		Subtotal	\$227,250
	Construction	Quantity	Unit Price	Cost
	Additive Bid Schedule C Taxiway A-4 Crossing			
	1 LF Sawcutting	650	\$ 5	\$3,250
_	2 SY Asphalt Pavement Removal & Disposal	2,400	\$12	\$28,800
	3 SY Concrete Pavement Removal & Disposal	1,000	\$20	\$20,000
	4 CY Excavation	2,400	\$10	\$24,000
~	5 Tn Quarry Spalls	1,500	\$18	\$27,000
	6 CY Base Course	400	\$25	\$10,000
	7 Tn Bituminous Base Course	2,250	\$40	\$90,000
~ .	8 Tn Bituminous Surface Course	560	\$40	\$22,400
	9 Tn Bituminous Tack Coat (CSS-1)	6	\$300	\$1,800
			Subtotal	\$227,250
	Construction	Quantity	Unit Price	Cost
	Additive Bid Schedule D Taxiway A-3 Crossing			
	1 LF Sawcutting	650	\$ 5	\$3,250
	2 SY Asphalt Pavement Removal & Disposal	2,400	\$12	\$28,800
_	3 SY Concrete Pavement Removal & Disposal	1,000	\$20	\$20,000
	4 CY Excavation	2,400	\$10	\$24,000 \$27,000
	5 Tn Quarry Spalls	1,500 400	\$18	\$27,000
	6 CY Base Course		\$25 \$40	\$10,000
	7 Tn Bituminous Base Course	2,250	\$40 \$40	\$90,000 F22,400
	Tn Bituminous Surface Course	560	\$40 \$300	\$22,400 \$1,800
	Tn Bituminous Tack Coat (CSS-1)	6	\$300	\$1,800
_			Subtotal	\$227,250
			Total	\$2,462,805
			8.8% Tax_	\$216,726.81
		Constr	uction Total	\$2,679,532

AIRPORT PAVEMENT DESIGN CITY AIRPORT STATE Seattle King County International Airport Washington SPONSOR DESIGN ENGINEER PROJECT NUMBER 3-53-0058-26 King County Reid Middleton The primary objectives of the pavement rehabilitation for Boeing Field's Runway 13L-31R PROJECT DESCRIPTION include the asphalt overlay of the existing pavement surface (information provided below) and the transverse grooving of the new asphalt surface. If funding is available, the runway's intersections with Taxiways A4, A7 and the future A3 will be reconstructed to accomodate east-west field crossings for heavier aircraft. **GROSS ALLOWABLE AIRCRAFT WEIGHT (KIPS)** (Gear configuration or aircraft type) SINGLE WHEEL **DUAL WHEEL DUAL TANDEM** B-747 L-1011 CD-10 12.500 **DESIGN CRITERIA DESIGN A/C EQUIV. DEPARTURES CBR** GR, A/C WT. USC FLX. STRENGTH Cb or Cr 8 **TYPICAL SECTIONS** (Show and number each course) NON-CRITICAL AREAS CRITICAL AREAS VARIES 7° TO 15' REMOVAL OF ASPHALT 12' TO 24' SHOULDER BITUMINOUS SURFACE COURSE EXISTING RUNWAY EDGE VARIES 2' TO 10', EXTEND OVERLAY TO CATCH POINT OR 10 WHICHEVER COMES -extend overlay to Catch point or edge of existing asphalt Whichever comes first NEW SUBDRAIN TYPICAL RUNWAY 13L-31R OVERLAY ON EXISTING VARIABLE PAVEMENT SECTION **DESIGN DETAILS** THICKNESS OF PAVEMENT **COURSE** NO. **SPECIFICATION** APRON RUNWAY NON-CRIT **TAXIWAY** NON-CRIT **TAXIWAY** RUNWAY Bit. Surface | 5" (average) P-401

FAA FORM 5100-1 (7-80)

AIRPORT PAVEMENT DESIGN STATE CITY AIRPORT Washington Seattle King County International Airport PROJECT NUMBER SPONSOR **DESIGN ENGINEER** 3-53-0058-26 King County Reid Middleton PROJECT DESCRIPTION The primary objectives of the pavement rehabilitation for Boeing Field's Runway 13L-31R include the asphalt overlay of the existing pavement surface and the transverse grooving of the new asphalt surface. If funding is available, the runway's intersections with Taxiways A4, A7 and the future A3 will be reconstructed to accomodate east-west field crossings for heavier aircraft (information provided below). **GROSS ALLOWABLE AIRCRAFT WEIGHT (KIPS)** (Gear configuration or aircraft type) SINGLE WHEEL **DUAL WHEEL DUAL TANDEM** B-747 L-1011 CD-10 400,000 (Equiv.)

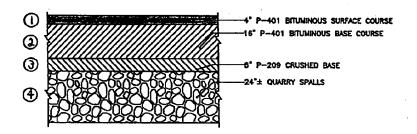
DESIGN CRITERIA

EQUIV. DEPARTURES CBR K GR. A/C WT. USC FLX. STRENGTH Cb or Cr F 2,559

TYPICAL SECTIONS

(Show and number each course)

NON-CRITICAL AREAS CRITICAL AREAS



TYPICAL RUNWAY 13L-31R INTERSECTION RECONSTRUCTION @ TAXIWAYS A4, A7 & (FUTURE) A3

DESIGN DETAILS

	0011005	THICKNESS OF PAVEMENT					
NO.	COURSE	RUNWAY	NON-CRIT RUNWAY	TAXIWAY	NON-CRIT TAXIWAY	APRON	SPECIFICATION
1	Bit. Surface	4"					P-401
2	Bit. Base	16"					P-401
3	Cr. Base	6"					P-209
4	Quarry Spall	24" +/-					D-709

FAA FORM 5100-1 (7-80)

DESIGN A/C

757 (Equiv.)

FLEXIBLE PAVEMENT DESIGN PROGRAM (F806FAA) DEPARTMENT OF TRANSPORTATION FEDERAL AVIATION ADMINISTRATION WASHINGTON, D.C.

REFERENCES: ADVISORY CIRCULAR 150/5320-6

boe2.doc

----- DESIGN PARAMETERS -----DESIGN FOR MIXED AIRCRAFT

<	1 >	SUBGRADE FROST CODE	=	F - *
<	2 >	SUBGRADE CBR	=	8.0
<	3 >	NUMBER OF SUBBASES	=	1
<	4 >	SUBBASE (1) FROST CODE	=	F - 0
<	5 >	SUBBASE (1) CBR	=	20.0
<	6 >	BASE TYPE	=	P-209
<	14 >	DEGREE DAYS	=	.00
<	15 >	DRY DENSITY (#/CU. FT.)	=	.00

FOR	DESIGN LOAD	DESIGN DEPARTURES	EQUIV. ANNUAL DEPARTURES
BOEING 757	400000.	720.	720.
BOEING 767	400000.	720.	720.
BOEING 747	780000.	720.	1119.

CONTROLLING AIRCRAFT

FOR BOEING 757 DESIGN LOAD = 400000. DESIGN ANNUAL DEPARTURES = 2559.

TRAF AREA	SURFACE THICKNESS (INCHES)	BASE THICKNESS (INCHES)	SUBBASE (3) (IN	THICKNESS (2) (1) ICHES)
CRITICAL	4.0	14.5		19.0
NONCRIT	3.0	13.0		17.1
EDGE	2.8	10.1		24.6

ADDITIONAL NOTE: VALUES IN () ARE SUBMINIMAL COMPUTED THICKNESSES.

1" AC = 1.0" AC

1" AC = 1.5" Crushed Rock

1" AC = 2.0" Gravel

* Per F806FAA Program

for CBR = 8

Designed Pavement Section:

20.00 " AC Depth
4.00 " AC Depth
6.00 " Crushed Rock Depth
14.50 " Crushed Rock Depth
0.00 " Gravel Depth
19.00 " Gravel Depth

Excess	Excess
Material	Equiv. AC
16.00	16.00
0.00	0.00
0.00	0.00

Additional Required Material	Additional Required Equiv. AC	Additional Required AC
0.00	0.00	-16.00
8.50	5.67	5.67
19.00	9.50	<u>9.50</u>

**	Total Additional AC	" Required	-0.83

** Minimum strength requirement is met
Quarry spall "subbase" will add further strength



King County
International Airport/Boeing Field

Cynthia Stewart, Manager
Department of
Construction and Facility Management

MS ACF-CF-0100 7233 Airport Way South P.O. 80245 Seattle, WA 98108

(206) 296-7380 (206) 296-0190 FAX (206) 296-0100 TDD

Web site: http://www.metrokc.gov/airport



November 9, 2000

Karen Miles SEA-ADO Federal Aviation Administration 1601 Lind Avenue Renton, Washington 98055

Dear Ms. Miles:

This letter is in response to your request that the King County International Airport (KCIA) justify maintaining the existing 100' width of Runway 13L-31R as opposed to reconfiguring to a 60' width that would typically be applicable for a B-1 Small category. The 100' width can be justified on the basis of additional expense for full width paving versus the cost of repositioning the runway's electrical system to a 60' runway width.

A recent engineering estimate provided by KCIA's consultant, Reid Middleton, indicates that it would be more costly to reposition the runway edge lighting and associated systems than the additional cost to pave the full existing 100' runway width (assuming a 3" average overlay depth). Based on this most recent comparison, a savings of approximately \$35,000 can be realized if the runway maintains its current 100' wide configuration. Detailed cost breakdowns and a basic sketch are included with this letter but the costs can be summarized as follows:

•	Cost of repositioning existing edge lighting system (60' width)	\$227,000
•	Cost associated with paying beyond a 60' width (full 100')	<u>\$192,000</u>
	Difference	\$ 35,000

We would also like to offer the following observations and assumptions:

- According to records, the existing Runway 13L-31R pavement has not received any significant upgrading since a chip seal application in 1969. Considering its age, the pavement is in fairly good condition with only a minimal amount of cracking and no obvious rutting.
- The length of paved transitions and associated asphalt tonnage into connecting taxiways is assumed to be essentially the same whether the paved "full strength" runway width is 60' or 100'.
- The existing edge lighting and associated electrical system are at least 10 years old and
 present no reoccurring maintenance problems. However, if the system is repositioned, it
 would be prudent to replace all below-ground hardware and cable in order to avoid
 premature failures of the adjusted system. The above-ground fixtures are assumed to be
 healthy and reusable in the new positions.
- Electrical trenching for the 60' width would be routed in a direct line with the new edge light positions. This trenching would be through existing pavement and would require pavement patching.

Given the factors discussed above, we propose that Runway 13L-31R's existing configuration be rehabilitated including paving and grooving.

If you have further questions, please contact John Current, Program Planning Manager, at (206) 205-8357.

Thank you for your assistance with this matter.

Cynthia Stewart

Sincerely,

Cynthia Stewart

Airport Manager

cc: John Current, Program Planning Manager

			ELCON ASSOC	ASSOCIATES, INC.		
A.,	accepta Pharmada d		Ē	NGINEERS - CONSULTA	NIZ	
	nounts Rounded oct Name: King County Airport		Brana	and Dun GCB		
			•	red By: GCS		
	ect Number: 5667-018.00	A		red By:		
racii	ity: 60' and 75' R/W Width-New Lighting Sys	tem	Revisi			
DIVIS	ion 16 - Electrical		Date:	7/21/00		
	Description	QTY	Unit	Unit Cost \$	Total Cost \$	
	Sawcut 5"-6" Asphalt	15,360	LF	\$1.50	\$23,040	
	Asphalt Disposal (Off Site)	1,280	SYD	\$15.00	\$19,200	
	Trench and Backfill (18"W X 24"D) Incl. Compaction	7,680	LF	\$1.22	\$9,370	
	Patch Trench	1,280	SYD	\$50.00	\$64,000	
	Base Cans	52	EA	\$150.00	\$7,800	
	Relocate Lights	52	EA	\$125.00	\$6,500	
	Conduit 2" PVC	7,800	LF	\$4.64	\$36,190	
	Conductor #6, 5kV	8,000	LF	\$2.67	\$21,360	
	Relocate and Reconnect Signs	11	EA	\$1,750.00	\$19,250	
10			 			
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29 30						
31 32						
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34						
35						
	timate assumes:			SUB TOTAL:	\$206,710	
	VASI Not Relocated		Con	tingency 10% :	\$20,870	
	Only Hold Signs Relocated			TOTAL:	\$227,380	

Prelimest.xls PAGE1

Declared Distances Lighting May Add Fixtures

Page 1 of 1

Printed: 7/31/00 at 7:35 AM TOTAL P. 02



8/09/00

BOEING FIELD -- RUNWAY 13L-31R UPGRADING

PRELIMINARY PROJECT COST ESTIMATE Additional Paving-Related Costs for 100' vs. 60' Runway Width

_		Construction	Quantity	Unit Price	Cost	
	SY	Asphalt Pavement Grinding	16,500	\$ 1.25	\$20,600	•
	CY	Off-Site Disposal of Pavement Grindings	600	\$10	\$6,000	
	Tn	Bituminous Tack Coat (CSS-1)	10	\$300	\$3,000	
_	Tn	Bituminous Surface Course (3" ave.)	2,800	\$ 40	\$112,000	
	SY	Pavement Grooving	16,400	\$2	\$33,000	
_				Total	\$174,600	
			10% Contingencies		\$17,400	
			Const	ruction Total		\$192,000

Boeing Field

Pavement Evaluation Runway 13L-31R and Cross Taxiways

Prepared for Reid Middleton and Associates

February 8, 2001

PAVEMENT ENGINEERS

15226 12th Drive S.E Mill Creek, WA 98012-3082 (425) 337-5222

PAVEMENT ENGINEERS

2. 400 (A) (A) (A)

WBE# W2F4707915

February 8, 2001

Randy Hall Reid Middleton 728 134th Street SW, Suite 200 Everett, WA 98204 15226 12th Drive S.E Mill Creek, WA 98012-3082 (425) 337-5222 (888) 446-5222 (425) 337-6084 FAX website: pymtengr.com

Re:

Pavement Evaluation – Runway 13L-31R and Cross Taxiways Boeing Field

Dear Randy:

This letter report discusses our testing and evaluation of the Runway 13L-31R at Boeing Field. The purpose of this evaluation is to determine the existing strength of Runway 13L-31R and the cross taxiways and to provide recommendations on their rehabilitation and upgrade.

Non-Destructive Deflection Testing

Our testing consisted of non-destructive deflection testing using the KUAB Falling Weight Deflectometer which can impact the pavement surface with loads from 5,000 to 12,000 pounds. These loads are intended to simulate aircraft loading.

Tests were located at 200 foot intervals on both sides of centerline in order to obtain sufficient test points for analysis. Surface deflections were recorded at four locations out from the center of the impact load: 0", 12", 24", and 36". This set of four deflections provides a deflection basin that will be used later in our analysis. A total of 45 tests were be taken.

Figure 1 presents the deflection profile taken along the runway. In order to reduce the clutter in the figure, only the 0" and 36" deflections are plotted.

Pavement Structure

FAA Form 5320-1, Appendix B, was available for pavement structure information and indicated the asphalt pavement was 6" along the southern half of the runway and 5" along the northern half. A spreadsheet named PVTMAINT.XLS dated 4/3/96, Appendix B, indicates the pavement has three distinct pavement sections. The southern half of the runway (Taxiway A8 to Taxiway A4) has two pavement sections split closely along the centerline. One the west side of centerline the pavement section is 2-5" ACP plus 9" PCC plus 6" Crushed Aggregate. One the east side of centerline the spreadsheet indicates a 6-8" ACP surface with no indication of aggregate base. For the northern half (Taxiway A4 to Taxiway A2) the spreadsheet indicates a 5-8" ACP surface with no indication of aggregate base.

Three cores taken approximately 6 feet east of centerline with the following results.

- 1. Station 9+00 8 3/4" ACP/no bond/ 5" ACP/ gravel base.
- 2. Station 16+00 4" ACP/ weak bond/ 5 3/4" ACP/ weak bond/ 4" ACP
- 3. Station 25+00 9 34" ACP (in four distinct lifts, very good bond)

Analysis

The deflections and the pavement structure information was used to calculate the resilient modulus of the pavement layers and subgrade. Normally the thickness of each pavement layer is fixed and the resilient modulus is allowed to vary until the calculated deflections match those recorded in the field. However, because of the variability in the thickness of the asphalt layer along the project, a nominal modulus of 450,000 psi at 70° F. was selected for the asphalt and the thickness was allowed to vary. Although this approach takes longer to merge to a solution, it did provide a better description of the conditions in the field.

Since a simplified three layered system (Surface, Base, Subgrade) is used to represent a highly complex and variable pavement structure, some inaccuracies are expected. Allowing the thicknesses of the asphalt layer to vary in order to match the deflections in the field is an attempt to represent the variation in asphalt thicknesses normally encountered. As a result, the back-calculated modulus values and *Equivalent Thickness* of the pavement surface may be higher or lower than what actually exists. Changing soil conditions such as moisture content or density can also cause a dramatic effect on the back-calculated strength of the base and subgrade layers. The underlying 9" PCC pavement along portions of the runway, which typically has a resilient modulus of 4-8,000,000 psi can raise the normal modulus of the asphalt layer above and make it appear thicker than measured. Finally, fatigue cracking of the underlying asphalt layers may significantly reduce the *Equivalent Thickness* of the asphalt layer. With this in mind, the calculated modulus and thickness values should be looked at as a group rather than specific locations.

Figure 2 displays the modulus profiles calculated along the runway.

Figure 3 is the profile of the calculated *Equivalent Thicknesses*. The three cores are also plotted in this figure. The *Equivalent Thicknesses* seem to vary considerably, which is expected based on the age of the asphalt surface. Cracking and hardening of the asphalt due to age and oxidation can significantly reduce the measured thickness.

Pavement Capacity

The first step in developing the existing pavement capacity is to determine the design subgrade strength. FAA Circular 150/1530-6D recommends a value one standard deviation below the mean which we have selected to be approximately 4,000 psi.

This resilient modulus value was then converted to CBR values that is used in the FAA design manual using the following equation.

 $CBR = M_R / 1000$

Where:

CBR - California Bearing Ratio, %

M_R - Resilient Modulus, psi

The devisor of 1,000 can be adjusted from 700 to 1,500 depending on the type of material. For this airport, the subgrade is classified as an E4 soil which is a fine, sandy soil of inferior

grading. We have found the above M_R - CBR relationship to be reasonable for this type of soil.

The CBR values determined from our testing are considerably less than that listed in the FAA Form 5320-1, Pavement Strength Survey (Appendix B) and the Spreadsheet dated 4/3/96 (Appendix B). Offsetting this drop in subgrade strength is the increased measured thickness of the pavement from that listed in the form. It is also worth noting that the pavement capacity shown on the 4/3/96 spreadsheet (previously mentioned) indicates a value of only 35,000 pounds SW.

Table 2. Pavement Structure Differences

Design Section	Pavement Structure				
Spreadsheet dated 4/3/96 Designation	This Analysis	Spreadsheet			
SR1	4" AC 9" PCC Subgrade kValue=50	2-5" AC 9" PCC Subgrade K=300			
SR2	13" AC Subgrade CBR=4	6-8" AC Subgrade CBR=15			
SR3	13" AC Subgrade CBR=4	4-7" AC Subgrade CBR=15			
SR4		4-7" AC 9" PCC Subgrade K≃300			
SR5	9 ¾" AC 6" Crushed Base Subgrade CBR=4	5-8" AC 6" Crushed Base Subgrade CBR=15			

Our calculations and interpretation of FAA Advisory Circular 150/5320/6D indicates the following pavement strength values.

Table 3. Pavement Strength, x 1,000 pounds

Design Section	FAA 5320-1 Designation	CBR Value	This Analysis		FAA Form 5320-1 dated 5/11/89		Spreadsheet dated 4/3/96	
		•	SW	DW	SW	DW	SW	DW
Runway 13L-31R (southern half)	R6	4	30	<50	70	120	35	60
Runway 13L-31R (northern half)	R7	4	30	<50	35	60	35	60

SW - Single Wheel
DW - Dual Wheel
DT - Dual Tandem

Below the design curve

- Considerably below the design curve

Conclusions and Recommendations

The runway is in good condition except for some stripping of the seal coat. This stripping is not confined to the aircraft wheel path but, rather is scattered across the entire runway surface in a blotchy fashion. Continued stripping of this seal coat does not seem to be a problem and does not warrant removal before an overlay is applied. However, in order to provide a consistent textured surface, the existing seal coat could be removed by grinding. The grinding will also provide a rough-textured interface that will reduce slippage along this interface from breaking aircraft.

The Spreadsheet dated 4/3/96 indicates the current design aircraft loads for the runway is 20,000# single wheel. Our modification of the pavement strength does not restrict the current design aircraft.

A2-3 inch asphalt overlay should be adequate to handle current traffic.

Cross Taxiway Capacities

We were asked to evaluate the cross taxiways, A4, A5, and A7 to handle heavy aircraft as follows.

Table 4. Aircraft Loading at Cross Taxiways

Aircraft	Opera	ations
	Round trips per day	Annual Crossings
747-200	2	1,460
757	5	3,650
767	5	3,650

The FAA computer program *LedFAA* was used to determine the overlay and new pavement section needed to handle the traffic listed in Table 4. A printout of these calculations is provided in Appendix C. These calculations indicate an 18" asphalt overlay on Taxiway A4 and a 16" asphalt overlay on Taxiways A5 and A7.

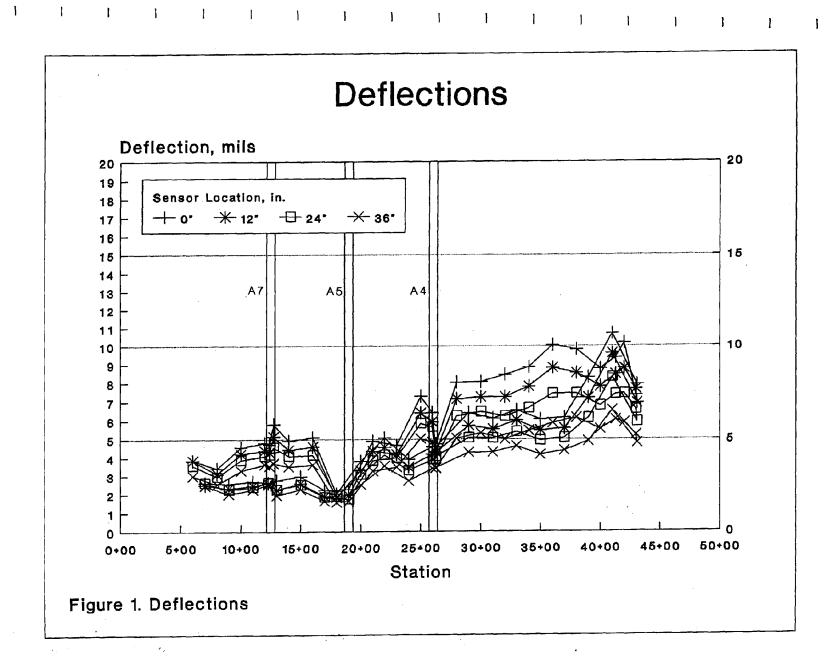
A new PCC pavement section was calculated for the taxiways in order to reduce the overlay requirements along the range. This pavement section is 18" PCC plus 6" Crushed Aggregate, P-

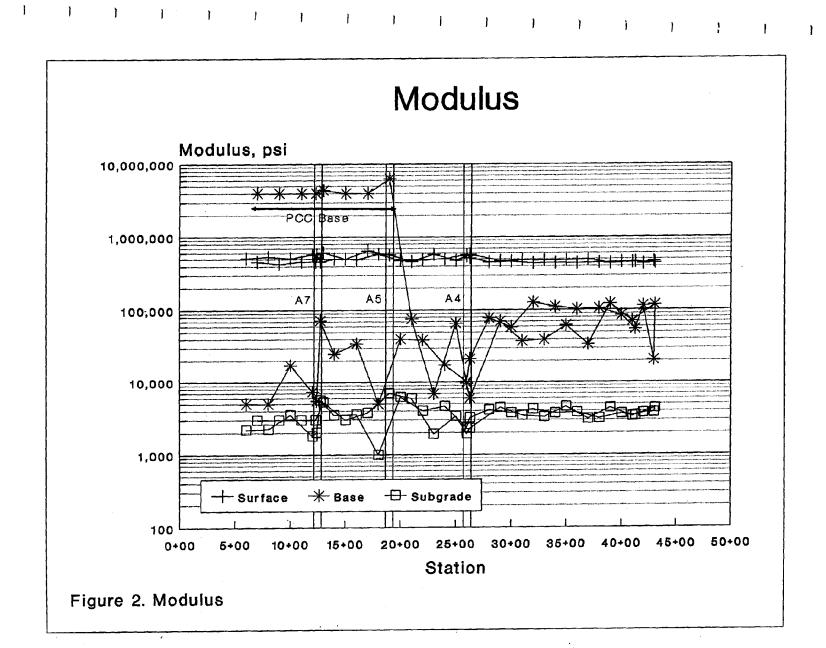
Pavement Engineers

Didrik A. Voss, P.E.

Chief Engineer

P559





Appendix A KCSlip4 36740

Boeingl

```
IKUAB FWD FILE
                    : BOEING1
HAgency
                    : Boeing Field
HProject Number
HRoad Name
                    : Shrt Rnwy
                    : 1
HTest Section
HDirection
                    : 1
HStart Point
                    : edge f pvmt
H End Point
HLane Number
HOperator
                     D. A. Voss
Н
HSurface Type
                    : acp
HPoisson Ratio
HWeather
                    : overcast
HComment
                    : 10 ft off cntrln
IDate Created
                    : 07-01-2001
                                 (2 + 2 buffers)
ILoad Mode
                    : 1
IPlate Radius
                    : 5.91
                                 (in)
IExtra Field Set
                   : KUAB STANDARD
                    : 1123
IDrop Sequence
INo of drops
                    : 1111
IRecord Drop?
                    : NYYY
                                 2
IDrop Height
IImpact Load
                       5000
                              9000 12500
                                              0 lbf
ISensor Number
                    :
                            0
                                   1
                        0.00
                                      17.72
                               11.81
                                              23.62
                                                      35.43
                                                              47.24
ISensor Distance
n)
ISensor Position : CENTER BEHIND BEHIND BEHIND BEHIND ??????? ??????
                        1000 ft
IReference Offset:
ITestpoint spacing:
                          200 ft
                 Load
                           D0
                                  D1
                                          Đ2
                                                  D3
                                                         D4
                                                               Air
                                                                    E Mod
JDistance Imp
                                                                øF
J
        ft Num
                  lbf
                        mils
                                mils
                                        mils
                                               mils
                                                       mils
                                                                    Mpa
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                                                2.39
                                                       1.99
                                                                50
                                                                      1216
              2
                                2.38
                                        2.36
D
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                 5438
                         2.54
                                                                      1326
                                                3.78
                                                       3.17
                                                                50
D
       600
              3
                 9496
                         4.07
                                4.06
                                        3.95
D
       600
              4 12700
                         5.44
                                5.32
                                        5.17
                                                4.87
                                                       4.07
                                                                50
                                                                      1327
C
    Comment at 598 ft :yellow hash area
                                                                51
                                                                      1371
              2
                                                       1.65
       801
                 5211
                         2.16
                                1.91
                                        1.81
                                                1.84
D
                                                        2.65
                                                                51
                                                                      1492
                                 3.25
                                        3.04
                                                3.08
D
       801
              3
                 9358
                         3.57
       801
              4 12611
                         4.68
                                 4.24
                                        4.04
                                                3.90
                                                        3.51
                                                                51
                                                                      1534
D
    Comment at 801 ft :10 ft off cntrln
 C
                                                                 52
                                                                      1044
      1000
                                 2.55
                                        2.41
                                                2.29
                                                        2.06
 D
              2
                 5225
                         2.85
                                                        3.43
                                                                 52
                                                                      1120
                                 4.37
                                                4.04
 D
      1000
              3
                 9368
                         4.76
                                        4.11
                                                                52
                                                                      1151
                                                5.14
                                                        4.55
 D
      1000
              4 12618
                         6.23
                                 5.67
                                        5.37
                                                                      1041
                                                                 51
 D
      1199
              2
                 5214
                         2.85
                                 2.69
                                        2.53
                                                2.47
                                                        2.18
                                                                      1064
                                                        3.76
                                                                 51
 D
      1199
              3
                 9328
                         4.98
                                 4.55
                                        4.35
                                                4.23
                                 5.99
                                                                      1086
              4 12585
                                        5.75
                                                5.47
                                                        4.94
                                                                 51
      1199
                         6.59
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Page 1

С	Comment	at	1203 ft	:edge c	of A7						
D	1239	2	5226	2.80	2.57	2.44	2.41	2.12	51	1063	
D	1239	3	9389	4.93	4.49	4.32	4.35	3.69	51	1082	
D	1239		12665		5.97			4.87	51	1088	
С	Comment	at	1241 ft	:15 ft	of cntr	ln of A	A7				
D	1273	2	5179	3.30	2.95	2.64	2.53	2.08	52	891	
D	1273							3.80			
D	1273				7.26		6.36	5.24	52	878	
С	Comment	at	1275 ft	:15 ft	off cnt	:ln A7					
D	1400		5167					2.18		988	
D	1400		9249		4.55		4.20			1040	
D	1400		12515			5.69	5.43	4.64	52	1047	
С	Comment	at	1400 It	:sta 10	J+00 1s	stop b	ar				
D	1601	2	5154	3.05	2.77	2.64	2.32	2.13		961	
D	1601		9242	5.24 6.80	4.72	4.44		3.72	52	1004	
D	1601		12497	6.80	6.28	5.92	5.94	5.01	52	1046	
D	1800		5154		1.08				52	2453	
D	1800		9254			1.80			52	2506	
D	1800		12539			2.37	2.21	2.08	52	2658	
С	Comment	at	1800 ft	:100 1	t to A5						
D	2001		5117			1.87			52	1301	
D	2001	3	9222	3.90	3.40	3.18	3.16	2.59	52	1346	
D	2001	4	12523	5.19	4.51	4.25	4.02	3.45	52	1373	
С		at	2001 ft	:chip	seal 1/	8 - 1/4	inch	ıs stıpp	ing a.	long some	;
	ivies 2200	2	5057	2 15	2 02	2 65	2.31	1.97	54	912	
D D	2200	3	5057 9201	3.15 5.19	2.83 4.66	2.65	4.23		54	1009	
D	2200		12490		6.19				54	1003	
D	2399	2		2.29	2.09	1.96	1.91		54	1266	
D	2399	3		4.00	3.57	3.40	3.38	2.79	54	1309	
D	2399			5.60		4.65	4.55	3.88	54	1267	
D	2598	2		2.41		2.10			55	1208	
D	2598		9218	4.70	4.29	4.05	3.98		55		
D	2598		12557			5.58	5.28	4.72	55	1122	
С	Comment	at	2598 ft	:15 ft	off cn	trln A4	ļ				
D	2627	2	5114	2.80	2.64	2.47					
D	2627	3	9260	4.88	4.43	4.18	4.04	3.53	55	1079	
D	2627		12558	6.49		5.58		4.68	55	1100	
С	Comment	at	2627 ft	:15 ft	off A4	cntrlr	ı				
D	2799	2		4.65	4.29	3.89	3.69	3.04	54	616	
D	2799			8.14	7.25	6.73	6.33	5.12	54	638	
D	2799		12437	10.86	9.57	8.93	8.24	6.79	54	651	
D	3001	2		4.47	4.19	3.89	3.83	3.10	54	642	
D	3001	3		8.22	7.39	6.93	6.59	5.44	54	635	
D	3001	4	12480	10.91	9.76	9.10	8.54	7.16	54	650	

Page 2

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-	D D D D C	3200 3200 3200 3401 3401 3401 Comment	2 3 4	5051 9165 12473 5019 9111 12413 3401	4.96 8.95	9.94 4.51 7.89 10.53	3.83 6.75 9.16 4.13 7.23 9.66	3.69 6.33 8.39 3.89 6.74 8.93 of chip	2.90 5.09 6.77 3.21 5.53 7.37 seal	54 54 54 54 54 54	624 608 618 576 579 593
_	D D	3600 3600	2	5044 9121		5.06 8.92	4.55 8.07	4.19 7.53	3.41 5.95	54 54	508 509
_	D D D	3600 3799 3799		12421 5015 9087	13.72 5.69	11.88 5.00 8.61	10.81 4.59 7.93	9.85 4.10 7.51	7.91 3.46 6.21	54 54 54	515 501 522
	D D	3799 4000	4 2	12378 5033	13.03 5.03	11.29 4.49	10.23 4.17	9.67 3.89	7.86 3.24	54 54	540 569
	D D D	4000 4000 4129	3 4 2	9140 12481 5033	11.91	7.92 10.50 4.92	7.29 9.79 4.49	6.89 9.07 4.33	5.63 7.53 3.53	54 54 54	584 596 524
_	D D	4129 4129	3 4	9098 12 4 62	9.46 12.72	8.55 11.45	7.96 10.64	7.48 9.86	6.12 8.08	54 54	547 557
	C D	4201	at 2	5033	ft :stop 5.77	5.04	4.52	4.25	3.34	55	496
	D D	4201 4201	3 4	9069 12391	10.24 13.72	8.86 11.86	8.06 10.75	7.48 9.82 3.66	5.94 7.92 2.95	55 55 55	503 514 569
_	D D D	4299 4299 4299	2 3 4		7.41	4.51 7.74 10.32	4.05 7.01 9.30	6.65 8.70	5.28 6.92	55 55	698 665
~	D D D	4308 4308 4308	2 3 4		7.97	3.97 6.97 9.28	3.63 6.41 8.55	3.44 5.97 7.82	2.79 4.83 6.44	54 54 54	651 648 669
_	D D	4100 4100	2 3	4978 9090	6.02 10.80	5.38 9.70	4.91 8.85	4.66 8.39	3.70 6.61	53 53 53	470 479 491
_	D D D	4100 3899 3899		12382 4997 9070	4.73	12.91 4.11 7.26	11.88 3.75 6.63	10.92 3.47 6.18	8.82 2.82 4.94	53 53	601 618
	D D D	3899 3700 3700	2	12436 5015 9152	3.61	9.70 3.39 5.67	8.87 3.17 5.38	8.15 3.12 5.17	6.52 2.69 4.46	53 52 52	626 790 833
	D D	3700 3499	4 2	12515 4992	8.30 2 3.48	7.59 3.27	7.20 2.99	6.78 3.05	5.90 2.45	52 53	857 8 1 5
_	D D D	3499 3499 3300	3 4 2		8.23	5.53 7.42 3.44	5.22 6.96 3.22	4.99 6.53 3.09	4.20 5.64 2.73	53 53 53	844 860 748
_	D D	3300 3300	3 4	908° 1246°	7 6.60 1 8.87	6.07 7.99	5.70 7.54	5.46 7.08	4.66 6.07	53 53	783 7 9 9
	D D D	3101 3101 3101	2 3 4		4 6.17	3.39 5.59 7.50	3.10 5.26 7.02	3.09 5.11 6.57	2.67 4.33 5.74	52 52 52	802 838 847
	D D D	2900 2900 2900	3	499	6 3.58 3 6.42	3.33 5.75 7.70	3.10 5.38 7.20	3.01 5.09 6.74	2.52 4.30 5.76	53 53 53	793 800 822
	_		_			- · ·					

Page 3

	D	2627	2	5068	2.75	2.45	2.32	2.29	1.99	54	1050
	D	2627	3	9148	4.68	4.37	4.18	4.14	3.52	54	1112
	Ď	2627		12552	6.54	5.91	5.61	5.43	4.74	54	1091
	C	Comment						3.43	2.72	J4	1071
	C	COMMETIC	aL	2027 10	.13 10	OII WA	CHULLII				
_	D	2596	2	5035	3.79	3.44	3.31	3.12	2.69	53	756
	D	2596		9084	6.48	5.99	5.72	5.70	4.88	53	798
	D	2596		12507	8.41	7.68	7.37	7.25	6.21	53	846
								7.Z3	0.21	55	040
_	С	Comment	at	2396 IT	:15 10	OII A4	cuttin				
	D	2500	2	4976	4.30	3.73	3.53	3.21	2.76	53	659
	D	2500	3		7.36	6.47	5.98	5.91	5.08	53	702
	D	2500		12480	9.66	8.61	8.03	7.62	6.39	53	735
	D	2299	2	4936		2.43	2.39	2.31	2.00	54	1004
					2.80						
_	D	2299	3	9055	4.70	4.20		4.02	3.50	54	1094
	D	2299		12472	5.98	5.49	5.11	5.14	4.47	54	1186
	D	2100	2	4939	2.85	2.58	2.36	2.31	1.93	53	986
	D	2100	3	9039	4.93	4.37	4.07	3.87	3.28	53	1042
	D	2100	4	12461	6.74	5.99	5.58	5.20	4.41	53	1051
	D	1899	2	4943	1.50	1.33	1.30	1.16	0.97	54	1874
	D	1899	3	9042	2.28	1.96	1.89	1.74	1.62	54	2258
	D	1899		12497	2.94	2.50	2.37	2.35	2.11	54	2419
_	D	1700	2	4974	1.25	1.18	1.10	1.16	1.07	54	2271
	D	1700	3	9094	2.23	1.90	1.77	1.86	1.65	54	2323
	D	1700		12539	2.86	2.46	2.37	2.41	2.14	54	2492
									1.33		1674
	D	1501	2		1.68	1.48	1.41	1.48		53	
	D	1501	3		3.01	2.63	2.52	2.54	2.29	53	1711
	D	1501		12442	3.86	3.43	3.30	3.22	3.00	53	1834
_	D	1300	2		1.60	1.36	1.27	1.34	1.18	52	1766
	D	1300		9036	2.78	2.25	2.17	2.28	1.96	52	1847
	D	1300	4	12453	3.81	3.08	2.95	2.87	2.65	52	1860
	С	Comment	at	1302 ft	:in A7	!					
	D	1230	2	4936	1.80	1.61	1.70	1.63	1.56	53	1555
	D	1230	3	9043	2.66	2.63	2.58	2.66	2.55	53	1936
	Ď	1230	4	12443	3.73	3.64	3.55	3.52	3.52	53	1897
	c			1230 ft		0.0.	0.00				
	•	Commerce	~~	1230 10	• • • • •			•			
	D	1101	2	4906	1.47	1.42	1.38	1.46	1.33	53	1892
	D	1101	3		2.73	2.48	2.38	2.40	2.27	53	1885
	D	1101		12435	3.73	3.43	3.33	3.35	3.08	53	1896
	D	899	2		1.42	1.36	1.30	1.39	1.27		1981
_	D	899	3		2.61	2.37	2.26	2.28		53	1985
		899					3.01	2.20	2.71	53	1999
	D			12485	3.55	3.12				53 53	1734
	D	700		4961	1.63	1.48	1.40	1.52	1.45		
_	D	700		9100	2.66	2.53	2.52	2.66	2.50	53	1948
	D	700	4	12550	3.47	3.29	3.17	3.47	3.26	53	2054

BSurf Thick, in. : 0

Appendix B

KCSlip4 36745

L DFAA - Layered Elastic Airport Pavement Design (V 1.2)

S-ction AConFlex in Job BOEINGFL.

The structure is AC Overlay on Flexible. Asphalt CDF = 0.0001. Design Life = 20 years. A design for this section was completed on 02/08/01 at 11:53:31.

Pavement Structure Information by Layer, Top First

· o.	Type	Thickness inches	Modulus psi	Poisson's Ratio	Strength R, psi
1	P-401 AC Overlay	18.00	200,000	0.35	0
	P-401 AC Surface	13.00	200,000	0.35	Ō
_ 3	P-209 Cr Ag	12.00	29,185	0.35	0
4	Subgrade	0.00	6,000	0.35	0

Total thickness to the top of the subgrade = 43.00 inches

Aircraft Information

_No.	Name	Gross Wt. lbs	Annual Departures	<pre>% Annual Growth</pre>
2	B-767-300ER B-757 B-747-200 B-777-200 A	345,000 250,000 833,000 537,000	1,825 1,825 730 1	0.00 0.00 0.00

NOTES

his is Taxiway A4

Mr raised to 6,000 psi so CBR is 4.0 (i.e. Mr = 1,500 CBR). Tince Mr was found to be 4,000 and I use Mr = 1,000 CBR.

ALDFAA - Layered Elastic Airport Pavement Design (V 1.2)

Stion AConRigid in Job BOEINGFL.

The structure is AC Overlay on Rigid.

rign Life = 20 years.

design for this section was completed on 02/08/01 at 13:19:08.

Pavement Structure Information by Layer, Top First

0.	Туре	Thickness inches	Modulus psi	Poisson's Ratio	Strength R, psi
1	P-401 AC Overlay	20.00	200,000	0.35	0
	PCC Surface	9.00	4,000,000	0.15	650
~ 3	P-209 Cr Ag	6.00	13,200	0.35	0
4	Subgrade	0.00	4,000	0.40	0

Total thickness to the top of the subgrade = 35.00 inches

Aircraft Information

~√10.	Name	Gross Wt. lbs	Annual Departures	% Annual Growth
_ 1	B-767-300ER	345,000	1,825	0.00
2	B-757	250,000	1,825	0.00
3	B-747-200	833,000	730	0.00
_ 4	B-777-200 A	537,000	1	0.00

NOTES

.ConRigid

This is crossing taxiways A7 and A5

Existing AC overlay is approximately 4" thick.

LLDFAA - Layered Elastic Airport Pavement Design (V 1.2)

Station NewRigid in Job BOEINGFL.

The structure is New Rigid.

Design Life = 20 years.

A design for this section was completed on 02/08/01 at 11:30:22.

Pavement Structure Information by Layer, Top First

o.	Туре	Thickness inches	Modulus psi	Poisson's Ratio	Strength R, psi
1	PCC Surface	17.98	4,000,000	0.15	700
2	P-209 Cr Ag	6.00	13,200	0.35	0
_3	Subgrade	0.00	4,000	0.40	0

lotal thickness to the top of the subgrade = 23.98 inches

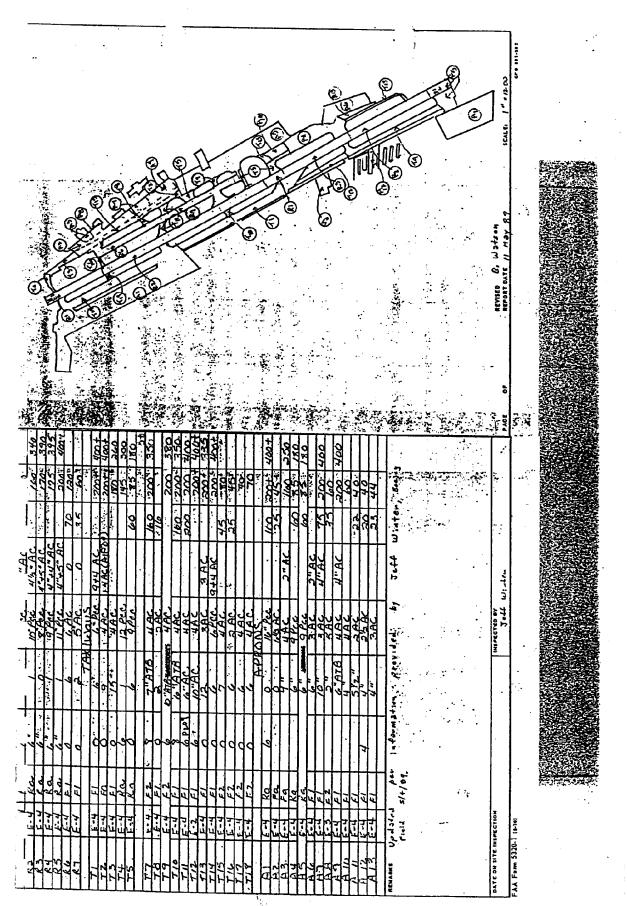
Aircraft Information

No.	Name	Gross Wt. lbs	Annual Departures	<pre>% Annual Growth</pre>
1	B-767-300ER	345,000	1,825	0.00
_ 2	B-757	250,000	1,825	0.00
3	B-747-200	833,000	730	0.00
4	B-777-200 A	537,000	1	0.00

NOTES

MewRigid
emove existing PCC and place new PCC

Appendix C KCSlip4 36749



;	:						PAY	EMENT STRENGT	I SURVEY			A-14 - Taise	PORT IN SUCLO	SITE H
ENT.	SOIL	SUBGR.	SUBBASE	BASE .	SURFACE COURSE	OVERLAY	PAVE	MENT STRENGTH LX. GROSS LOAD BUAL OUAL TAN	STATE	NE SELECTION OF THE PERSON OF		7-20	BOEING FIELD/ KING COUNTY INTERNATIONAL	<u>J</u>
	CLASS.	CLASS	COUNSE	RUNWA	YS		1		-		- :11: C		AIRPORT	
							1		1 1					
							 	 	1	ETEC			SEATTLE, WASHINGTO	MC
									-) *\		3-26-97	
] ;			W.	/- A-15	
											" Ell y		A-16	
									- Y		/		17 مير اير	
									7	KAN.	7 11112		7-19 سر	•
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10700 Meridian Ave. N., Suite 210 • Seattle, WA 98133 • Phone: (206) 365-8770 • Fax: (206) 365-8405

March 1, 2001

Reid Middleton 728 - 134th Street SW Suite 200 Everett, Washington 98204

Attention:

Mr. Randy Hall

Subject:

Summary of Geotechnical Evaluation for

King County International Airport, Runway 13L-31R Rehabilitation

Boeing Field, Seattle, Washington PacRim Project No. 030-009

This letter summarizes the results of our geotechnical evaluation for the King County International Airport, Runway 13L-31R Rehabilitation Project. The site is located at Boeing Field, as shown on the Vicinity Map, Figure 1. Our work was completed in general accordance with our subconsultant agreement with Reid Middleton dated January 31, 2001. Our scope of services included the following items.

- a. Log 4 test pits excavated with a backhoe subcontracted by PacRim, at locations selected by Reid Middleton.
- b. Complete laboratory tests, including gradations and moisture contents.
- c. Complete 2 laboratory CBR tests to evaluate a representative subgrade CBR value for the runway vicinity.
- d. Summarize the results of our work in a brief letter report.

Field Explorations

Four test pits (TP-1 through TP-4) were excavated on January 31, 2001, with a rubber-tired Cat 416C extendahoe that was supplied and operated by Northwest Excavating. Depths ranged from 8 to 11 feet below the existing ground surface. Locations were selected by Reid Middleton, and were approximately as shown on the Site and Exploration Plan, Figure 2.

Typical subsurface conditions consisted of fill over native soil. The fill was up to 1-1/2 feet thick, and included loose to dense silty sand and sand. Below the fill we encountered layered sand, silty sand, silt, and sandy silt. The sand was loose to medium dense, and the silty sand was loose. The silt and sandy silt were soft to medium stiff or medium dense.

030-009 [KC Airport Runway Rehab - eval letter#1 (01MAR2001)].doc

Geotechnical Evaluation - King County International Airport, Runway 13L-31R Rehabilitation March 1, 2001
PacRim Project No. 030-009
Page 2 of 3

Light to heavy groundwater seepage was encountered in TP-1, TP-2, and TP-4 at depths ranging from 3 to 8 feet. Seepage was not observed in TP-3 during the time it was open. There was moderate to heavy caving in all test pits, starting at depths of 1 to 7 feet and extending to the test pit termination depths.

The test pit logs in Figures 4 through 7 present a more detailed description of subsurface conditions. Figure 3 provides a key to symbols and terms used on the summary logs.

Laboratory Testing

Laboratory testing included determination of natural moisture content on all samples, 4 sieve analyses (gradation), 2 compaction tests (proctors), and 2 California Bearing Ratio (CBR) tests. The selection of which tests to do on which samples was based on our discussion with Reid Middleton. The moisture contents, sieves, and 1 proctor were completed by PacRim. The 2 CBR tests and 1 proctor were subcontracted to Rosa Environmental & Geotechnical Laboratory.

Moisture content results are presented on the test pit logs adjacent to sample notation. The results of other tests completed by PacRim are presented on Figures 8 and 9. The results of tests completed by Rosa are presented after Figure 9.

Discussion of CBR Tests

There are several parameters for a CBR test that can be varied (e.g., sample water content, dry density, and surcharge pressure to simulate the anticipated pavement section). We discussed these parameters with Reid Middleton, and agreed to run the tests using the following values.

- sample compacted at optimum moisture content
- sample compacted to 98 percent of the ASTM D-1557 maximum dry density
- surcharge equivalent to 18 inches of asphalt with a density of 150 pounds per cubic foot, resulting in a surcharge pressure of 225 pounds per square foot

The tests were completed in general accordance with ASTM D-1883. Piston stress versus penetration curves were corrected for concave upward shape. The corrected stress curves were then used to calculate the following CBR values for piston penetrations of 0.1 and 0.2 inches.

sample	CBR @ 0.1 inch penetration	CBR @ 0.2 inch penetration
TP-4/S-3	30	43
TP-1/S-3	30	39

The ASTM Standard says that if the CBR value at 0.2 inch penetration is greater than the value at 0.1 inch penetration, then the CBR value at 0.2 inch penetration should be used.

PACRIM GEOTECHNICAL INC.

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Geotechnical Evaluation - King County International Airport, Runway 13L-31R Rehabilitation March 1, 2001
PacRim Project No. 030-009
Page 3 of 3

Some Geotechnical Considerations

A primary geotechnical consideration for earthwork at this site is the moisture sensitivity of some of the on site soil. The silty sand and silt (whether fill or native) are highly moisture sensitive. They will be difficult, if not impossible, to work with and compact if they are much above optimum moisture content. The in situ moisture contents typically appeared to be wetter than optimum moisture content. Accordingly, the soil would likely have to be dried in order to be properly compacted. This would require dry, warm weather. It is not likely that the moisture sensitive soil could be placed and properly compacted in wet weather if it were not treated. Treatment of wet, moisture sensitive soil with kiln dust and/or portland cement may be an appropriate approach that would allow the use of on site soil as structural fill.

Limitations

Our scope of work was limited to field explorations and laboratory testing. Within the limitations of scope, schedule, and budget, we attempted to complete our services in accordance with generally accepted professional principles and practices in the field of geotechnical engineering at the time this letter was prepared. No warranty, express or implied, is made.

We trust this letter adequately summarizes the results of our geotechnical evaluation for the King County International Airport, Runway 13L-31R Rehabilitation Project, and provides you with the information you require at this time. If you have any comments or questions, please call.

PACRIM GEOTECHNICAL INC.

EXPIRES 07 PFB ZOOZ

William M. Kück, P.E. Senior Engineer

LIST OF FIGURES (FOLLOWING TEXT)

Figure 1 Vicinity Map

Figure 2 Site and Exploration Plan Figure 3 Key to Exploration Logs

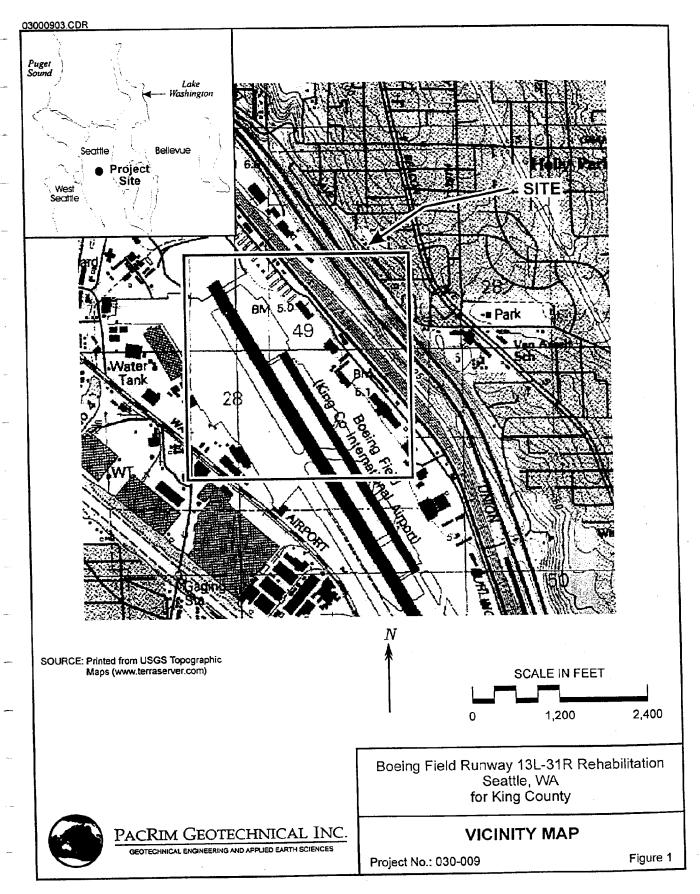
Figures 4 to 7 Logs of Test Pits TP-1 through TP-4

Figures 8 and 9 Results of Laboratory Tests by PacRim (4 sieves, 1 proctor)
Following Figure 9 Results of Laboratory Tests by Rosa (2 CBRs, 1 proctor)

3 copies submitted

PACRIM GEOTECHNICAL INC.

030-009 [KC Airport Runway Rehab - eval letter#1 (01MAR2001)].doc



RELATIVE DENSITY OR CONSISTENCY VERSUS SPT N-VALUE

C	OHESIONLESS :	SOILS	COHESIVE SOILS				
Density	N (blows/ft)	Approximate Relative Density (%)	Consistency	N (blows/ft)	Approximate Undrained Shear Strength (psf)		
Very Loose	0 to 4	0 - 15	Very Saft	0 to 2	<250		
Loose	4 to 10	15 - 35	Soft	2 to 4	250 - 500		
Medium Dense	10 to 30	35 - 65	Medium Stiff	4 to 8	500 - 1000		
Dense	30 to 50	65 - 85	Stiff	8 to 15	1000 - 2000		
Very Dense	over 50	85 - 100	Very Stiff	15 to 30	2000 - 4000		
*		Ì	Hard	over 30	>4000		

UNIFIED SOIL CLASSIFICATION SYSTEM

	MAJOR DIVISIONS	G	GROUP DESCRIPTIONS				
Coarse	Gravel and Gravelly Soils	Clean Gravel (little or no fines)	GW GP	Well-graded GRAVEL Poorty-graded GRAVEL			
Grained Soils	More than 50% of Coarse Fraction Retained	Gravel with Fines (appreciable	GM	Sity GRAVEL			
More than	on No. 4 Sieve	amount of fines)	GC	Clayey GRAVEL			
50% Retained	Sand and Sandy Soils	Clean Sand	sw	Well-graded SAND			
200 Sieve	50% or More of Coarse Fraction Passing No. 4 Sieve	(little or no fines)	SP	Poorly-graded SAND			
Size		Sand with Fines (appreciable	SM	Silly SAND			
		amount of fines)	sc	Clayey SAND			
	Silt		ML	SILT			
Fine Grained	and Clay	Liquid Limit Less than 50%	CL	Lean CLAY			
Soils			OL	Organic SILTor CLAY			
50% or More Passing	Silt		мн	Elastic SILT			
No. 200 Sieve Size	and Clay	Liquid-Limit 50% or More	СН	Fat CLAY			
	,		_ 💥 он	Organic SILTor CLAY			
	Highly Organic Soils		PT	PEAT			

DESCRIPTORS FOR SOIL STRATA AND STRUCTURE

General Thickness or Spacing	Layer: Stratum:	less than 1/16 in, 1/16 to 1/2 in, 1/2 to 1/2 in, greater than 1/2 in, less than 1 per ft, more than 1 per ft.	Structure	Pocket: Lens: Varved: Laminated: Interbedded:	Ematic, discontinuous deposit of limited extent Lenticular deposit Atternating seams of silt and clay Alternating seams Atternating layers	General Attitude	Near horizontal: Low angle; High angle: Near vertical:	O to 10 deg. 10 to 45 deg. 45 to 80 deg. 80 to 90 deg.
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Notes:

- Sample descriptions in this report are based on visual field and laboratory
 observations, which include density/consistency, moisture condition, grain size, and
 plasticity entraites, and should not be construed to imply field nor laboratory testing
 unless presented herein. Visual-manual classification methods of ASTM D 2488 were
 used as an identification guide. Where laboratory data are available, soil
 classifications are in general secondance with ASTM D 2487.
- Solid lines between soil unit descriptions indicate change in interpreted geologic unit. Dashed lines indicate stratigraphic change within the unit.

LABORATORY TEST SYMBOLS

Atterberg Limits

Fines Content

AL FC

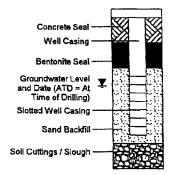
GSD	Grain Size Distribution
MC	Moisture Content
MD	Moisture Content/Dry Density
Comp	Compaction Test (Proctor)
SG	Specific Gravity
CBR	California Bearing Ratio
RM	Resilient Modulus
Perm	Permeability
TXP	Triaxial Permeability
Cons	Consolidation
VS	Vane Shear
D\$	Direct Shear
UC	Unconfined Compression
TXS	Triaxial Compression
HYD	Hydrometer
UU	Unconsolidated, Undrained
CU	Consolidated, Undrained
CD	Consolidated, Drained

SAMPLE TYPE SYMBOLS

	Std. Penetration Test (2.0" OD)
\boxtimes	Ring Sampler (3.25" OD)
H	California Sampler (3.0" OD)
	Undisturbed Tube Sample
G	Grab Sample
	Core Run
Π	Non-standard Penetration Test

GROUNDWATER WELL COMPLETIONS

(with split spoon sampler)



Boeing Field Runway 13L-31R Rehabilitation Seattle, WA

For King County

KEY TO EXPLORATION LOGS

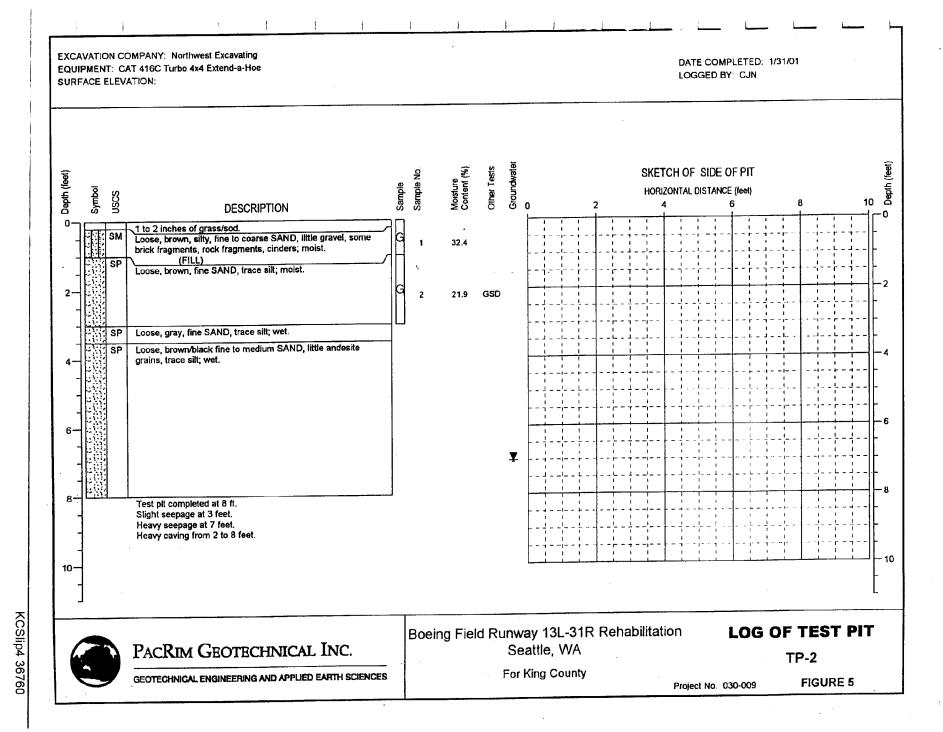
Project No. 030-009

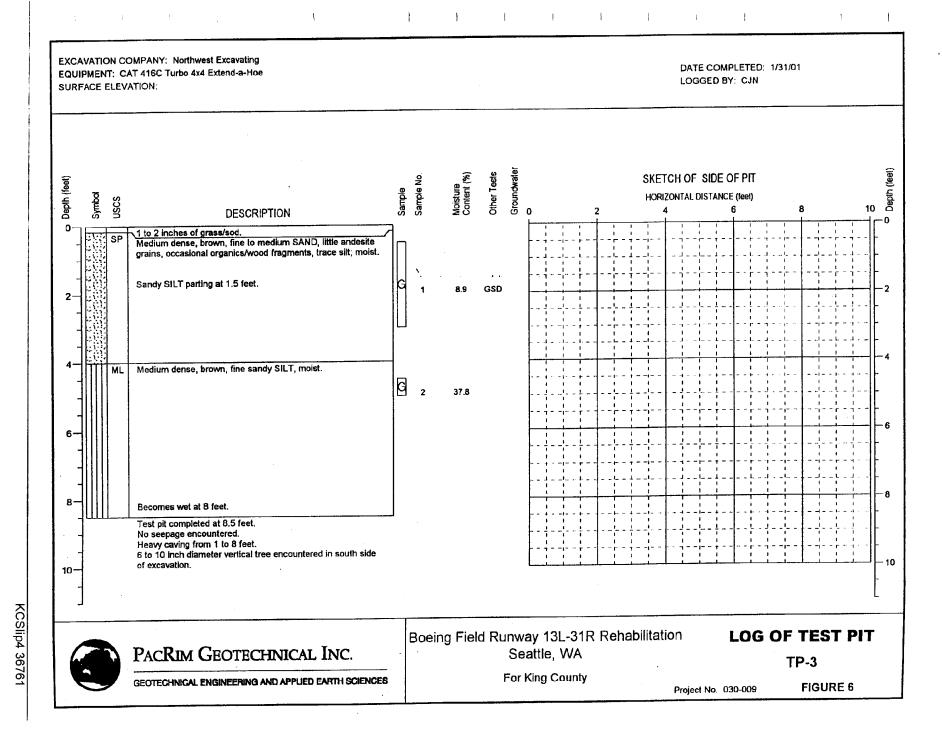
FIGURE 3

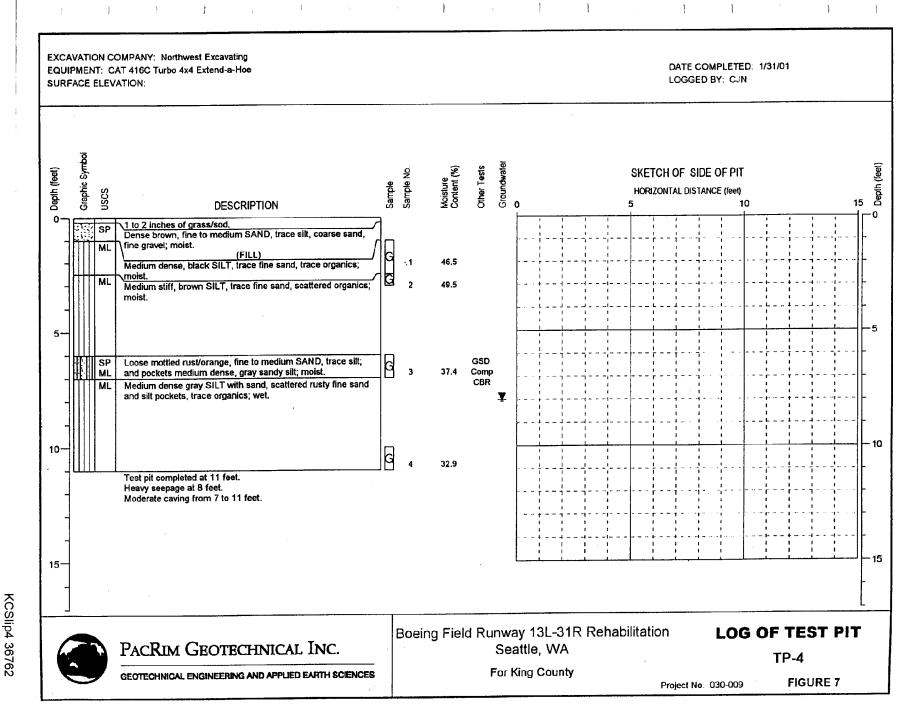
PACRIM GEOTECHNICAL INC. GEOTECHNICAL ENGINEERING AND APPLIED EARTH SCIENCES

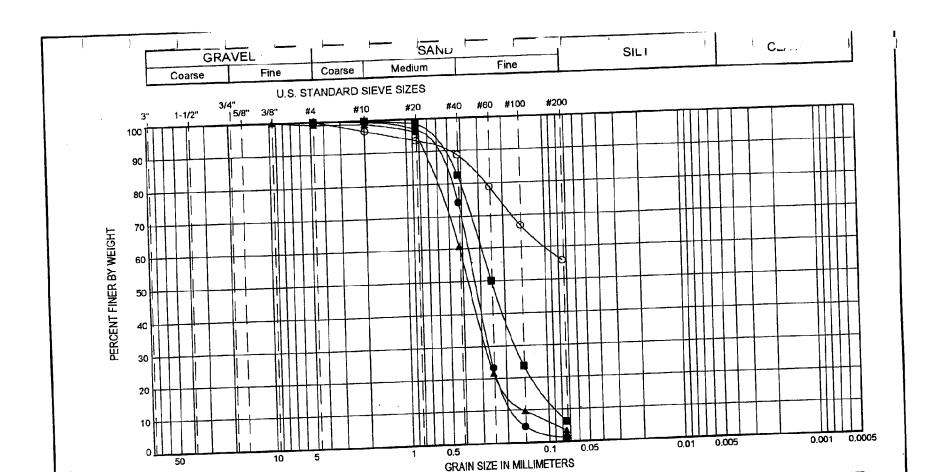
KCSlip4 36758

EXCAVATION COMPANY: Northwest Excavating DATE COMPLETED: 1/31/01 EQUIPMENT: CAT 416C Turbo 4x4 Extend-a-Hoe LOGGED BY: CJN SURFACE ELEVATION: Other Tests SKETCH OF SIDE OF PIT HORIZONTAL DISTANCE (feet) 10 DESCRIPTION 1 to 2 inches of grass/sod. Dense, light brown, silty, fine to coarse SAND, little fine to 11.1 coarse gravel, trace organics; moist. (FILL) Loose, brown, silty fine SAND, trace medium sand, trace organics, trace shell fragments, pockets of sandy silt; moist. 23.9 Loose, brown, fine to medium SAND, trace silt, trace coarse GSD G gravel, little andesite grains; moist. 3 18.2 Comp CBR Loose, gray, silty fine SAND; moist to wet. Soft, gray SILT, trace fine sand, scattered organic seams; 46.7 Test pit completed at 8 feet. Light to moderate seepage from 4 to 4.5 feet. Moderate caving from 4 to 8 feet. 10--Boeing Field Runway 13L-31R Rehabilitation LOG OF TEST PIT PACRIM GEOTECHNICAL INC. Seattle, WA TP-1 For King County GEOTECHNICAL ENGINEERING AND APPLIED EARTH SCIENCES FIGURE 4 Project No. 030-009









					TO A TION	% MC	LL	PL	Pi	% Gravel	% Sand	% Fines	1
SYMBO	DL S	MPI	LΕ	DEPTH (ft)	CLASSIFICATION	18				0	99	1	
•	TP-	1	3		Dark brown, medium to fine SAND, trace silt. (SP)	22				0	94	6	
	тр-	2	2		Dark brown, medium to fine SAND, trace silt. (SP)	}				1	96	3	
	TP-	3	1	0.5 - 3.0	Dark brown, medium to fine SAND, trace silt and organics. (SP)	9				0	44	56	
0	TP.	4	3	6.0 - 7.0	Tan to light brown fine sandy SILT (ML)	37		<u> </u>					



Boeing Field Runway 13L-31R Rehabilitation Seattle, WA

GRAIN SIZE ANALYSIS TEST RESULTS

For King County

Project No. 030-009

FIGURE 8

LABORATORY COMPACTION TEST

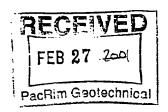
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			<i>≩</i>	Wet W	L (lb)					
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			18€	Tare		ļ		 		
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				* 5	Factor = 0.	0333 for 4	-in. mold a	and 0.075 fo	r 6-in, mol	i
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120						Proce	dure D	etermina	tion*	
					1	- 20% on	No. 4711	se minus No	. 1	
115					\vdash					
					M _B -	> 20% on	No. 4, <	20% on 3/8	/ Use minu	s 3/8*
					C -	> 20% on	3/8", < 3	0% on 3/4"/	Use minu:	s 3/4"
110					Represe	ntative Sar	nple Weig	ht:		.
			7		Sieve Siz	ze Acc	:um.Wt. R	 letained	Accum % i	retained
405			++		3/4 in. :					
105			H	7	1	-				
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			1		Procedi	ure Specifi	ed by Pro	ject Manage	ır 	
			-		#		A	STM Meth.	STD	MOD
95				7	777		H	am. Wt (lb)	5.5	10.0
			1		<i>\\</i>	Δ	D	rop (in)	12	18
00			+			E	N	o. Layers	3	5
90			: :			17	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	rocedure	A&B	С
			1					low / Layer	25	56
85			1				\prec	Mold Dia (in)		6
		10 15 20		25	30)	35 V	/ol. (ft3)	0.033	3 0.075
		Moisture Conten	t, %			:	.		Revisi	on No. 2 3/4/99
	Proctor.xis					GUDI	\sim			214133

REG Lab WMBE Rosa Environmental & Geotechnical Laboratory, LLC

1001 SW Klickitat Way, Suite 107 Seattle, WA 98134 (206) 287-9122

February 26, 2001

Mr. Bill Kuch Pac Rim Geotechnical, Inc. 10700 Meridian Avenue North, Suite 210 Seattle, WA 98133-9008



Regarding: King County Airport, 030-009; REGL Project No. 1016-020

Dear Mr. Kuch;

The enclosed data tables and plots contain the CBR and Modified Proctor test data results you requested. Please call me if you have any questions or comments on the data or its presentation.

Best Regards,

Rosa Environmental & Geotechnical Laboratory, LLC

Harold Benny

Laboratory Manager



1001 SW Klickitat Way, Suite 107 Seattle, WA 98134 (206) 287-9122

Client: PacRim Geotechnical, Inc.

REGL Project No.: 1016-020

Client Project No.: 030-009

Sample Batch No.: NA

Case Narrative

 Two bulk bag samples were received on February 19, 2001 for CBR and modified Proctor testing. The testing was completed on February 26, 2001.

2. The CBR testing was run according to ASTM D-1883. The samples were pounded using 45 blows per lift to achieve the specified 98% of maximum Proctor density. The samples were soaked for three days while swelling measurements were taken. The sample from TP-1 drained considerable amounts of water during the test, which is reflected in the final moisture content of the top 1-inch layer.

3. The Proctor was run according to ASTM D-1557, method A. There was virtually no material retained on the ¼ inch sieve.

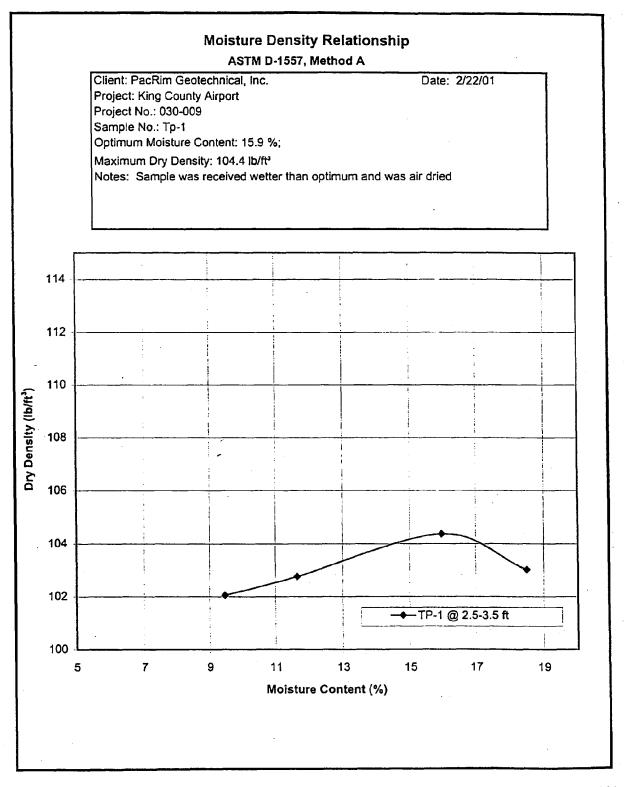
4. There were no anomalies to the samples or procedures.

Approved by: Title:

Laboratory Manager

Date: 2/26/01

Rosa Environmental Geotechnical Laboratory, LLC.



1007-001

Page 1

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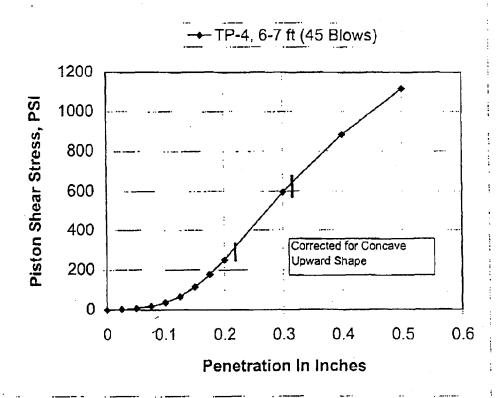
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Feb. 28 2001 09:50AM P2

Rosa Environmental and Geolechnical Laboratory, LLC

Pac Rim Geotechnical, Inc. King County Airport, 030-009

Load Penetration Curve



Bearing Ratio at 0.1 Inch Penetration	3.6
Corrected Bearing Ratio at 0.1 Inch Penetration	30.0
Bearing Ratio at 0.2 Inch Penetration	16.7
Corrected Bearing Ratio at 0.2 Inch Penetration	43.0

Initial Dry Density, pcf	104.4
Initial Moisture Content, %	17.8
Percent Swell	0.41
Dry Density After Soak, pcf	103.9
Moisture Content After Soak, %	19.8
Moisture Content, Top 1 Inch After Test, %	20.1

1016-020

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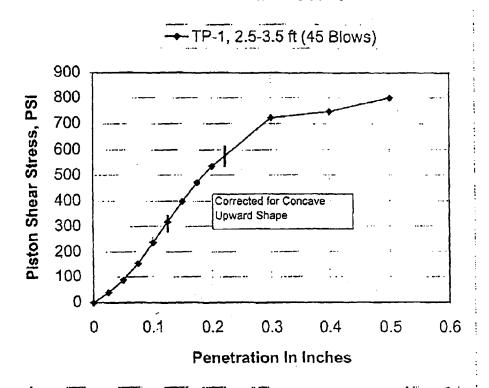
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Feb. 28 2001 09:51AM P3

Rosa Environmental and Geotechnical Laboratory, LLC

Pac Rim Geotechnical, Inc. King County Airport, 030-009

Load Penetration Curve



Bearing Ratio at 0.1 Inch Penetration	23.7
Corrected Bearing Ratio at 0.1 Inch Penetration	30.0
Bearing Ratio at 0.2 Inch Penetration	35.7
Corrected Bearing Ratio at 0.2 Inch Penetration	38.9

Initial Dry Density, pcf	. 101.4
Initial Moisture Content, %	16.5
Percent Swell (Shrinkage)	-0.31
Dry Density After Soak, pcf	101.7
Moisture Content After Soak, %	19.0
Moisture Content, Top 1 Inch After Test. %	18.3

1016-020

CIP ROUTING SLIP

Project Name: _	Runway 13L-31 R Rehab	
Project Number:	001294	
1.0 Design		
1.1	Proposal/RFP	
1.2	Consultant Agreement	
	1.2.1 Bonds/Insurance	
	1.2.2 Amendments	
	1.2.3 Contract Documents	
1.3	Invoices/Progress Payments	
1.4	Incoming Correspondence	
1.5	Outgoing Correspondence	
1.6	Record of Conversations (Phone/E-Mail)	
1.7	Technical Reports	
1.8	Drawings	
2.0 Construction		
2.1	Proposal/RFP	
2.1	Contract	
	2.2.1 Change Orders	
	2.2.2 Contract Documents/Drawings	
	2.2.3 Bonds/Insurance Certificates	
	2.2.4 Permits/Licenses	
2.3	Invoices/Progress Payment	
2.3	Incoming Correspondence	
2.5	Outgoing Correspondence	
2.6	Record of Conversations (Phone/Email)	
2.7	Quality Control/Technical Reports	
2.8	Schedules	
2.9	Record Documents (As-Built)	
2.9.A	O&M Manuals	
2.9.B	Photos	
2.9.C	Certified Payrolls/State Prevailing Wage	
2.9.D	Name:	
2.9.E	Field Notes (Misc) Submittal No.	
3.0 Outside Agencies		
3.1	Incoming Correspondence	
2.2	Outgoing Correspondence	
2 2	Record of Conversations (Phone/Email)	
3.4	Internal Correspondence	
3.5	Quality Control Reports	
3.6	Technical Reports	
3.7	External Funding Reports	
3.8	Agreements / MOUs	
4.0 County Force Design		
4.1	Proposal/RFP/Scope of Work	
4.2	Work Authorization/Blanket Agreement	
4.3	Internal Correspondence	
4.4	Record of Conversations (Phone/Email)	
4.5	Technical Reports	
5.0 County Force Administration		
5.1	Internal Correspondence	
5.2	Record of Conversations (Phone/Email)	
5.3	Project Closeout	
5.4	Field Notes (Misc)	
-11/2/03		
Requested By & Date		
Filed By & Date / Sale - 8-03		
	11	

CIP ROUTING SLIP PLANNING

Project Name:		
Project Number:		
6.0 Planning		
6.1	Project Scoping and Goals	
6.2	Project Budget	
6.3	Consultant Services	
6.4	Proposal/RFP	
6.5	Studies/Plans	
	6.5.1 Feasibility	
	6.5.2 Pre-Design	
	6.5.3 30 Percent Design	
6.6	Coordination	
	6.6.1 Department	
	6.6.2 Agencies/Jurisdictions	
	6.6.3 Community	
6.7	Correspondence	
6.8	Technical Reports/Maps	
6.9	Plans	